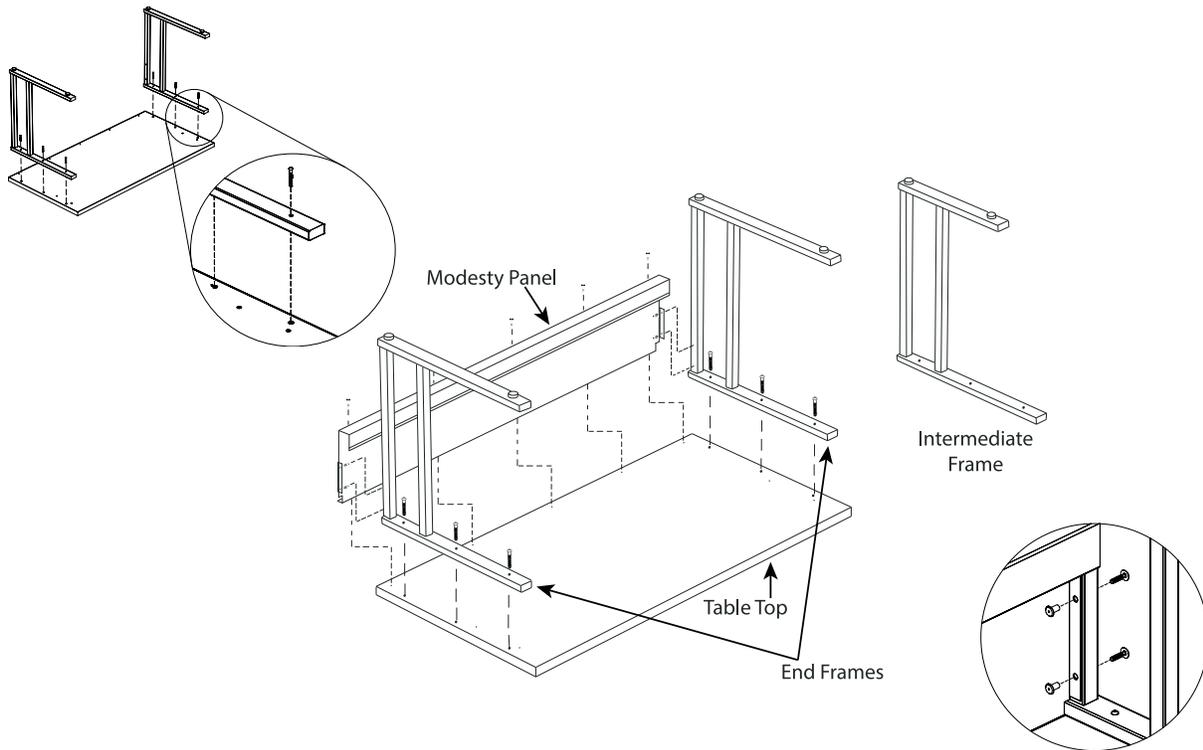


WCT

WCT Steel Leg

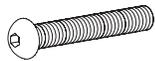
Tables



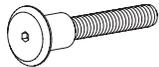
Hardware Included:



#8 x 1" Screw



1/4-20 x 1-3/4"
Button Head Bolts



1/4 - 20 x 1 3/16"
Joint Connector Bolt



1/4 - 20
Joint Connector Nut

Tools Required:

- #2 Phillips Head Screwdriver
- 5/32 Allen Wrench
- 5mm Allen Wrench

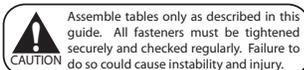
Step 1: Attach end or intermediate steel frames to underside of table top using 1/4-20 x 1-3/4" bolts. Thread bolts in 3/4 of the way.

NOTE: Intermediate frames may mount either at ends or midspan, depending on configuration. Underside of top will have appropriate threaded inserts. Modesty panels will fit between each pair of support frames, end or intermediate. Assembly sequence is unchanged.

Step 2: Attach modesty/wire management panel to end or intermediate steel frames using JC connector bolt and nut. Flange faces out, wire management trough faces in.

Step 3: Secure modesty panel to underside of top using #8 x 1" screws through flange of modesty panel.

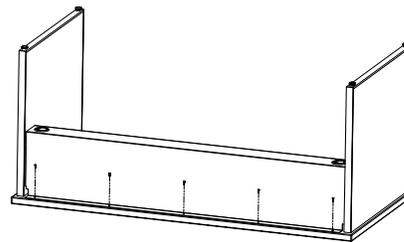
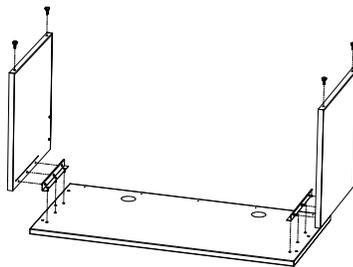
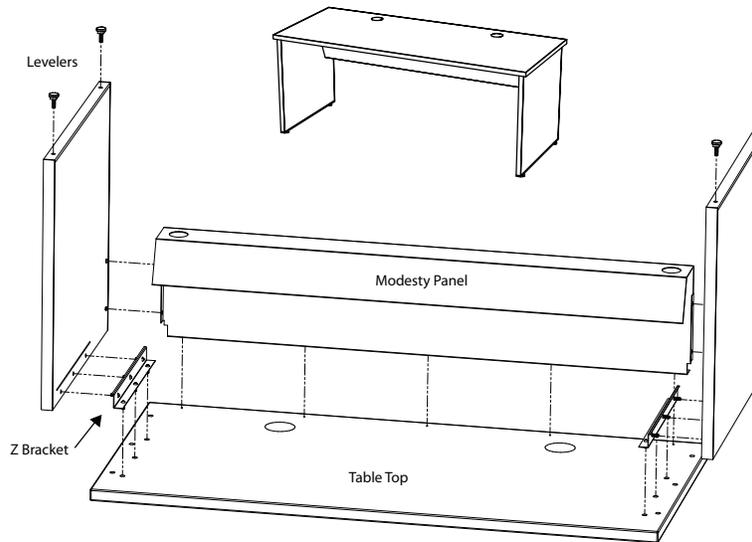
Step 4: To complete assembly, tighten all bolts.



WCT

Panel End

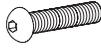
Tables



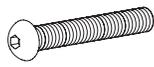
Hardware Included:



#8 x 1" screw



1/4-20 x 3/4"
Button Head Bolts



1/4 - 20 x 1 3/4"
Button Head Bolt



1/4 - 20
JC Nut



Z Bracket

Tools Required:

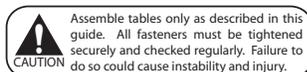
- #2 Phillips Head Screwdriver
- 5/32 Allen Wrench
- 5mm Allen Wrench

Step 1: Attach panel ends to table top using (12) 1/4-20 x 3/4" bolt through each of 2 Z brackets. Thread bolts in 3/4 of the way. Screw in levelers.

Step 2: Attach modesty panel to panel ends using (4) 1/4-20 x 3/4" bolt. Screw modesty panel to underside of table top using (5) #8 x 1" screws.

Step 3: Completing assembly by tightening all bolts.

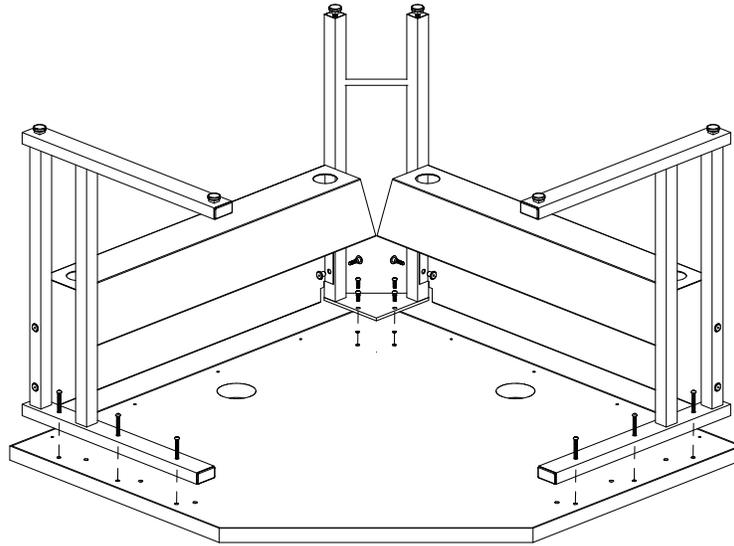
Note: If middle steel leg is required, attach using 1/4-20 x 1-3/4".



WCT

Tables

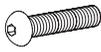
Corner WCT, Leg Base Frame Assembly



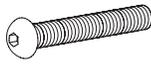
Hardware Included:



#8 x 1" screw



1/4-20 x 3/4"
Button Head Bolts



1/4 - 20 x 1 3/4"
Button Head Bolt



1/4 - 20
Joint Connector Nut

Tools Required:

- #2 Phillips Head Screwdriver
- 5/32 Allen Wrench
- 5mm Allen Wrench

Step 1: Fasten WCT Corner Leg to underside of table top using 1/4-20 x 3/4" BH Bolt into threaded insert. Fasten end frame Leg to underside of top using 1/4-20 x 1-3/4" BH Bolt into threaded insert. Thread bolts in 3/4 of the way.

Step 2: Secure Modesty to end frame and corner leg using JC connector bolt and nut. Flange faces out, wire management trough faces in.

Step 3: Attach Modesty panel to underside of table top using #8 x 1" screws through flange of modesty panel.

Step 4: Tighten all bolts.

instructions-wct-200313

