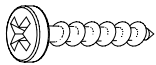


Hardware Included:



#12 x 1"
Pan Head Screw
(only used when keel is required)



1/4-20 x 3/4"
BH Bolt

Tools Required:

- 5/32 Allen Wrench
- #3 Phillips Head Screw Driver
(when keel is required)

Step 1:

Place the table top upside down on a clean, padded surface.

Step 2:

Center leg assembly on underside of the table top and align legs to preinstalled inserts (the narrow end of the leg-plate faces the outside of the table). Once aligned, attach legs using 1/4-20 x 3/4 BH hex drive bolt **(DO NOT OVER TIGHTEN)**.

Step 3:

Install Glides or Casters, if applicable.

KEEL REQUIRED FOR TABLES 60" IN LENGTH OR GREATER

NOTE: ATTACHING TABLE SUPPORTING KEEL: CENTER KEEL ALONG MIDLINE AND EQUAL DISTANCE FROM EACH END. ATTACH USING #12 X 1" SCREWS.