

Hardware Included:

Tools Required:

- Phillips Head Screwdriver
- Flathead Screwdriver
- Allen Wrench









1/4-20 X 15mm Connector Bolt



#12 x 1" Pan Head Screw



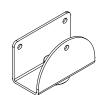
3" x 3" Mending Plate



1" x 1" x 2" L-Bracket

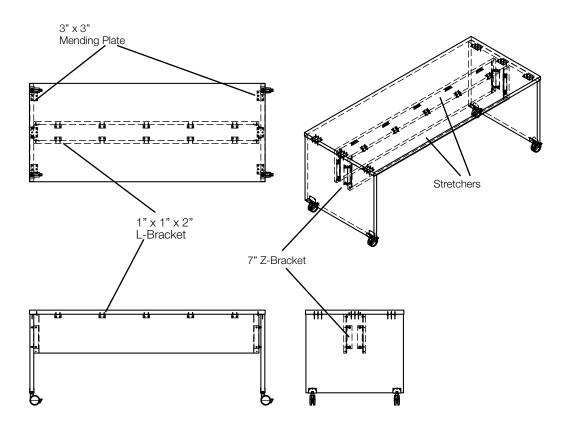


7" Z-Bracket



Caster Panel Bracket





- Step 1: Attach (4) 3" x 3" mending plates to the top edge of each end panel using #8 x 1-1/3" Flat Head Screws.
- **Step 2:** Attach (5) 1" x 1" x 2" L-brackets to the dadoed side of each stretcher using #8 x 5/8" Pan Head Screws.
- **Step 3:** Place table top with laminate side down on a protective surface.
- Step 4: Loosely attach z-brackets to the end panels with the 1/4-20 x 15mm Connector Bolts.
- **Step 5:** Set the stretchers in place so the lip of the z-bracket fits into the dado on both ends of the stretcher, then attach to the stretcher with #12 x 1" Pan Head Screws.
- Step 6: Now go back and tighten Connector Bolts on the end panels.
- **Step 7:** Center the assembled base on the table top; attach it to the top with the small L-brackets and $\#8 \times 5/8$ " Pan Head Screws as shown. Attach mending plates to top using $\#12 \times 1$ " Pan Head Screws
- **Step 8:** Flip the table over and adjust the glides as needed to make the table level. If unit is mobile, attach caster support brackets using #8 x 5/8 screws. i

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