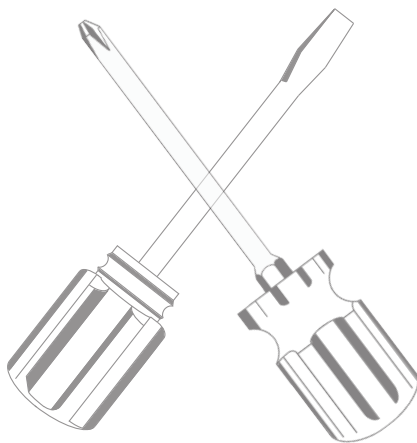


# ***Anyspace Assembly Guide***

*Assembly and Instruction Guide*



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# Alba, Asterix

Hardware Included:



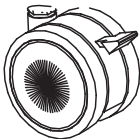
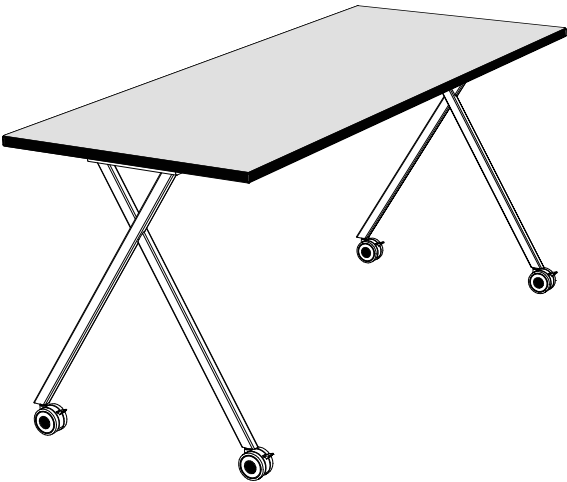
1/4-20 threaded insert



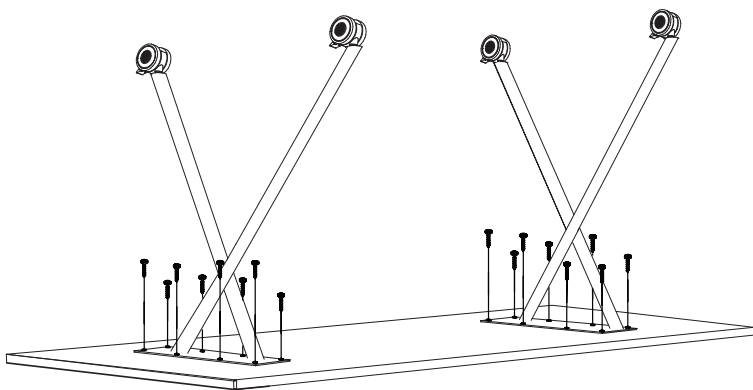
1/4-20 X 3/4" BH Bolt

Tools Required:

5/32 Allen Wrench



# Alba, Asterix



## STEP 1:

Place the table top upside down on a clean, padded surface

## STEP 2:

Center leg assembly on underside of top and attach using #12 x 1" PH Screws (do not over tighten).

## STEP 3:

Install Glides or Casters.

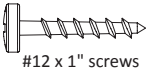
**KEEL REQUIRED FOR TABLES 60"+.**

**NOTE: ATTACHING TABLE SUPPORTING KEEL- CENTER KEEL ALONG MIDLINE AND EQUAL DISTANCE FROM EACH END. ATTACH USING #12 X 1" SCREWS.**

Tables

***Cirrus, Cirrus Computer, Cirrus Curve***

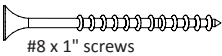
**Hardware Included:**



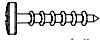
#12 x 1" screws



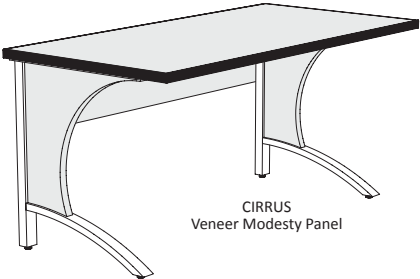
Figure 8 Fastener



#8 x 1" screws



#8 x 5/8" screws

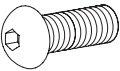


CIRRUS  
Veneer Modesty Panel

**Optional Ganging Plate:**



1" x 6" x 1/8" Steel Ganging Plate



Hex Drive Bolt  
1/4-20 x 3/4"

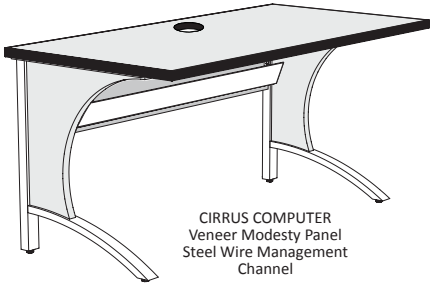


Washer  
7/8"

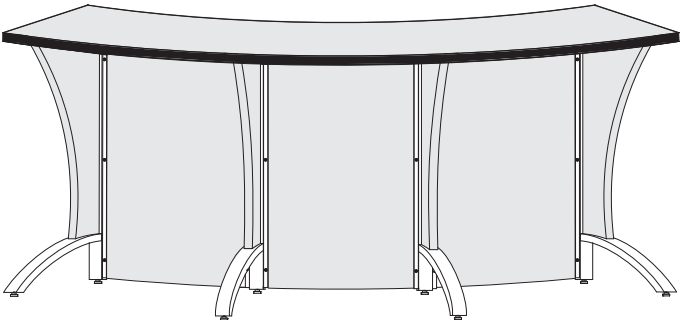
**Tools Required:**

#2 Phillips Head Screwdriver or #2 Sq. Drive

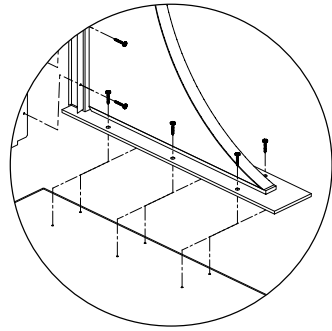
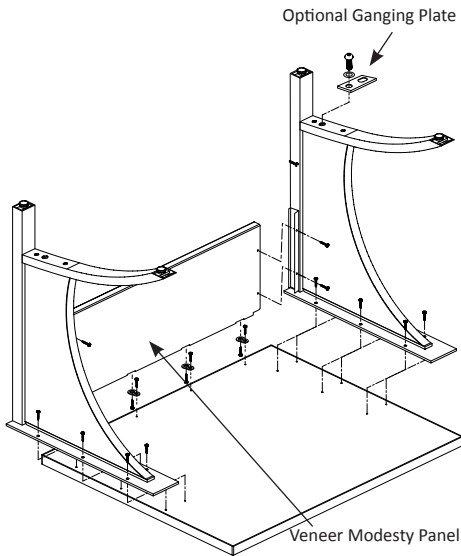
#3 Phillips Head Screwdriver



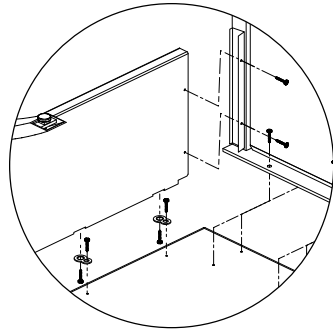
CIRRUS COMPUTER  
Veneer Modesty Panel  
Steel Wire Management  
Channel



CIRRUS CURVE  
Veneer Modesty Panels  
60° and 90° Curve Assemblies



Leg Frame and Table Top



Veneer Modesty Panel

## FOR VENEER MODESTY PANEL (CIRRUS):

### STEP 1: ATTACHING THE LEG FRAME ASSEMBLY TO THE TABLE TOP

Place the top upside down on a clean padded surface. Locate the steel leg frame assembly on to the table top above the machined locations. The U-channel that is fixed to the front post of each leg faces to the inside. (one is right-facing and one is left-facing). Attach legs to the top using (6) #12 x 1" Pan Head Phillips Screws per leg. Leave the leg loose. Do not tighten.

*Note: Your Leg Frame Assemblies may be provided with wire management holes required for your layout. Please note these Leg Frame Assembly positions and attach them to the table top according to your layout.*

### STEP 2: INSERT MODESTY INTO LEG FRAMES

Place the large end of a figure-8 fastener into each pocket location along the top of the modesty panel. Counter sunk side up and small loop of the fastener facing in. Attach each figure-8 fastener using a #8 x 1-1/2" Flat Head Phillips screw. Screws must be fully inserted. Insert modesty panel upside down (finished side out, figure-8 fasteners first and facing in) into the U-channels on the front post of each leg. Do not attach at this point.

### STEP 3: FASTEN MODESTY TO LEG FRAMES

Adjust leg frames so the U-channels hold the modesty panel securely. Align the machined holes on the inside face of each U-channel with the holes on each end of the modesty panel. Attach the modesty panel to the leg frames with #8-5/8" Pan Head Phillips screws. Tighten.

### STEP 4: SECURE LEGS AND MODESTY TO TABLE TOP - TIGHTEN ASSEMBLY

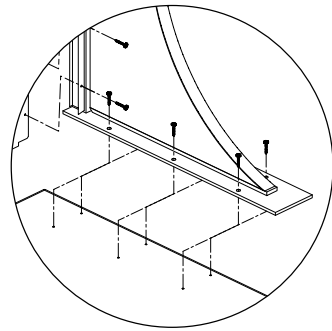
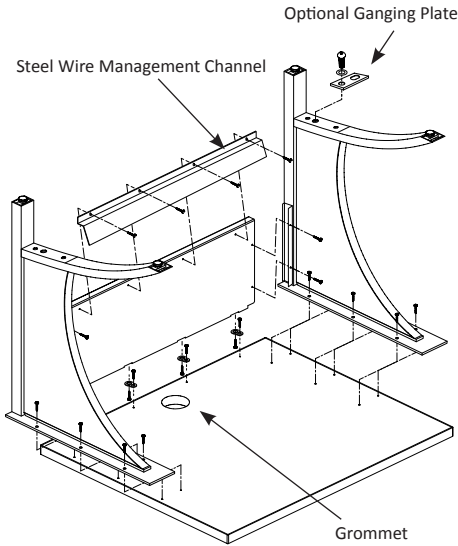
Tighten screws connecting the leg frames to the top. Locate the small loop end of each figure-8 fastener. Attach the modesty panel to the table top using #8 x 5/8" Pan Head Phillips screws. Tighten securely. Verify all screws are tightened. Flip table over.

### OPTIONAL GANGING PLATE:

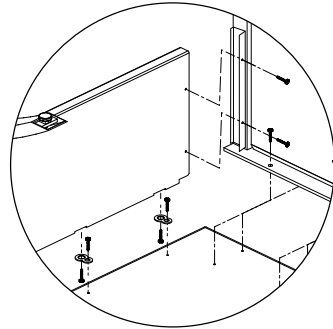
#### STEP 1: ATTACHING THE LEG FRAME ASSEMBLY TO THE TABLE TOP

With table standing on its feet, attach the 1" x 6" steel ganging plate to the bottom of a leg end frame by threading a 1/4-20 x 3/4" Hex Drive bolt and 7/8" Flat washer through the ganging plate and in to the weld nut located in the bottom of the leg frame, behind the front leg post. Securely tighten the bolt. Move second table into place and align the second table's weld nut with the open hole in the ganging plate. Thread a bolt and washer through the ganging plate into weld nut of the second leg frame and tighten securely.

# Cirrus Computer



Leg Frame and Table Top



Veneer Modesty Panel

## FOR VENEER MODESTY PANEL WITH CABLE MANAGEMENT CHANNEL (CIRRUS COMPUTER): STEP 1: ATTACHING THE LEG FRAME ASSEMBLY TO THE TABLE TOP

Place the top upside down on a clean padded surface. Locate the steel leg frame assembly on to the table top above the machined locations. The U-channel that is fixed to the front post of each leg faces to the inside (one is right-facing and one is left-facing). Attach legs to the top using (6) #12 x 1" PH Screws per leg. Leave the leg loose. Do not tighten.

*Note: Your Leg Frame Assemblies may be provided with wire management holes required for your layout. Please note these Leg Frame Assembly positions and attach them to the table top according to your layout.*

## STEP 2: ATTACH WIRE MANAGEMENT CHANNEL

Place the modesty panel face down on a clean padded surface. Align the holes in the bottom mounting face of the wire management channel with the pre-drilled holes near the bottom of the inside face of the modesty panel. When aligned correctly, the open area of the channel should be facing in the same direction as the top of the modesty panel. Attach and secure the wire management channel to the modesty panel with #8 x 5/8" Pan head Phillips screws.

## STEP 3: INSERT MODESTY INTO LEG FRAMES

Flip the modesty panel up. The top edge should be facing you. Place the large end of a figure-8 fastener into each pocket location along the top edge of the modesty panel. Counter sunk side up and small loop of the fastener facing in. Attach each figure-8 fastener using a #8 x 1-1/2" Flat Head Phillips screw. Screws must be fully inserted. Flip modesty panel upside down and insert (finished side out, figure-8 connectors first and facing in) into the U-channels on the front post of each leg. Do not attach at this point.

## STEP 4: FASTEN MODESTY TO LEG FRAMES

Adjust leg frames so the u-channels hold the modesty panel securely. Align the machined holes on the inside face of each U-channel with the holes on each end of the modesty panel. Attach the modesty panel to the leg frames with #8 x 5/8" Pan Head Phillips screws. Tighten.

## STEP 5: SECURE LEGS AND MODESTY TO TABLE TOP - TIGHTEN ASSEMBLY

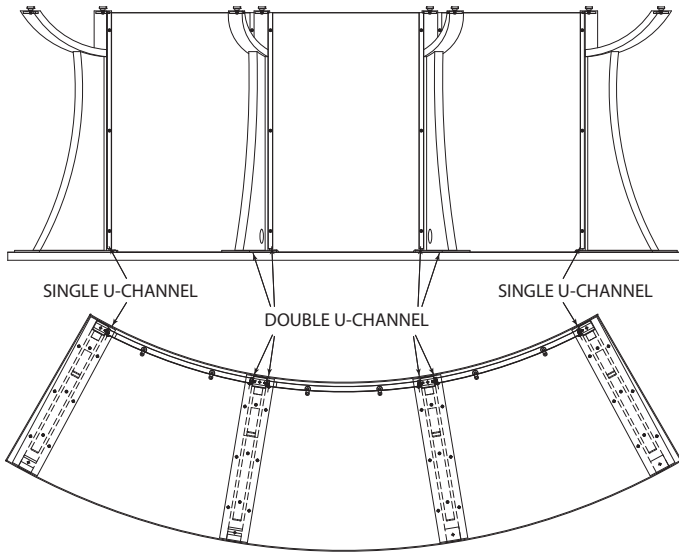
Tighten screws connecting the leg frames to the top. Locate the small end of each figure-8 connector. Attach the modesty panel to the table top using #8 x 5/8" Pan Head Phillips screws. Tighten securely. Verify all screws are tightened. Flip table over.

## OPTIONAL GANGING PLATE:

See Optional Ganging Plate info on following page.



## Cirrus Curve



### FOR VENEER MODESTY PANEL (CIRRUS CURVE):

#### STEP 1: ATTACHING THE LEG END FRAME ASSEMBLIES TO THE TABLE TOP

Place the top upside down on a clean padded surface. Locate the steel leg end frame assembly on to the table top above the machined locations at each end of the table. The leg end frames can be identified by a single U-channel fixed to the front post of the leg frame assembly. The U-channel that is fixed to the front post of each leg faces to the inside (one is right-facing and one is left-facing). Attach legs to the top using (6) #12 x 1" Pan Head Phillips Screws per leg. Leave the leg loose. Do not tighten.

*Note: Your Leg Frame Assemblies may be provided with wire management holes required for your layout. Please note these Leg Frame Assembly positions and attach them to the table top according to your layout.*

#### STEP 2: ATTACHING THE INTERMEDIATE LEG FRAME ASSEMBLIES TO THE TABLE TOP

Locate the steel leg frame assembly on to the table top above the machined locations for the intermediate legs. The intermediate leg frames can be identified by a U-channel fixed to both sides of the front post of the leg frame assembly. Attach legs to the top using (6) #12 x 1" Pan Head Phillips Screws per leg. Leave the leg loose. Do not tighten.

#### STEP 3: INSERT CURVED MODESTY PANELS INTO LEG FRAMES

Place the large end of a figure-8 fastener into each pocket location along the top of the curved modesty panel. Counter sunk side up and small loop of the fastener facing in (along the convex side of the curved panel). Attach each figure-8 fastener using

a #8 x 1-1/2" Flat Head Phillips screw. Screws must be fully inserted. Insert modesty panel upside down (finished side out, figure-8 fasteners first and facing in) into the U-channels on the front post of each leg. Do not tighten at this point. Repeat for each modesty panel.

#### STEP 4: FASTEN MODESTY TO LEG FRAMES

Starting at one end, adjust leg frames so the u-channels hold the modesty panel securely. Align the machined holes on the inside face of each U-channel with the holes on each end of the modesty panel. Attach the modesty panel to the leg frames with #8-5/8" Pan Head Phillips screws. Tighten. Repeat for each modesty panel.

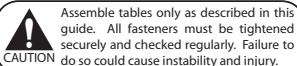
#### STEP 5: SECURE LEGS AND MODESTY TO TABLE TOP - TIGHTEN ASSEMBLY

Tighten screws connecting the leg frames to the top. Locate the small end of each figure-8 connector. Attach the modesty panel to the table top using #8 x 5/8" Pan Head Phillips screws. Tighten securely. Verify all screws are tightened. Flip table over.

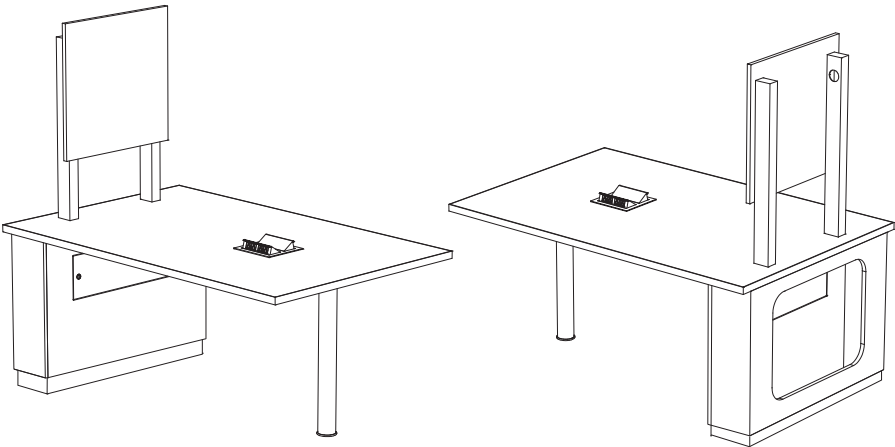
#### OPTIONAL GANGING PLATE:

##### STEP 1: ATTACHING THE LEG FRAME ASSEMBLY TO THE TABLE TOP

With table standing on its feet, attach the 1" x 6" steel ganging plate to the bottom of a leg end frame by threading a 1/4-20 x 3/4" Hex Drive bolt and 7/8" Flat washer through the ganging plate and in to the weld nut located in the bottom of the leg frame, behind the front leg post. Securely tighten the bolt. Move second table into place and align the second table's weld nut with the open hole in the ganging plate. Thread a bolt and washer through the ganging plate into weld nut of the second leg frame and tighten securely.



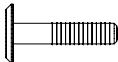
# Crayon



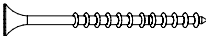
**Hardware included:**



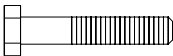
#12 x 1  
Pan Head Screw



1/4 - 20 x 1 3/16"  
connector bolt



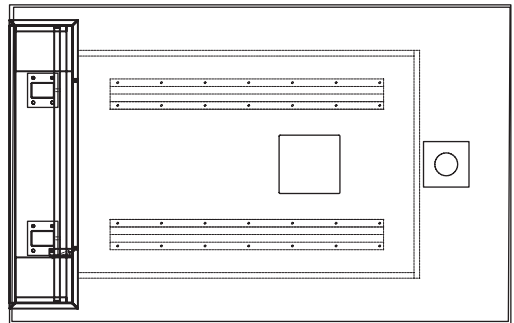
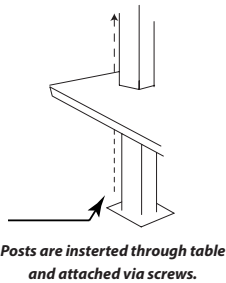
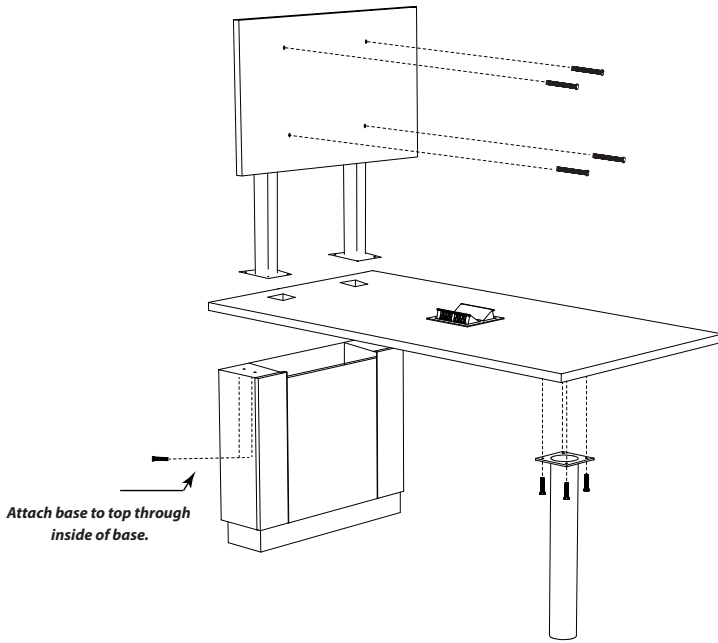
#8 X 1-1/2" FH  
Zipar screw



5-16/18 X 1"  
Threaded PH  
Bolt Post

**Tools Required:**  
Phillips Head Screwdriver  
Allen wrench

# Crayon



Bottom view of table top, Attach wire management hardware here.

## STEP 1:

Attach posts to table top. (see example for vertical monitor posts). Attach round post to bottom of table top.

## STEP 2:

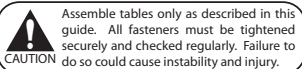
Attach top to cabinet base through inside of cabinet.

## STEP 3:

Attach monitor panel to posts as shown in picture.

## Step 4:

Insert power data into table (if applicable)  
Attach wire management channels to bottom of table.



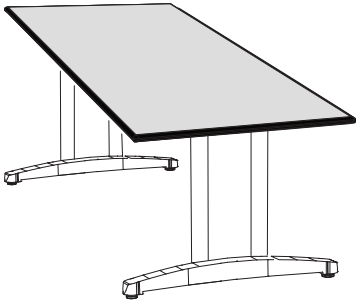
# Derby

## *X-Base, 4X-Base, T-Base, TT-Base, and Y-Base*

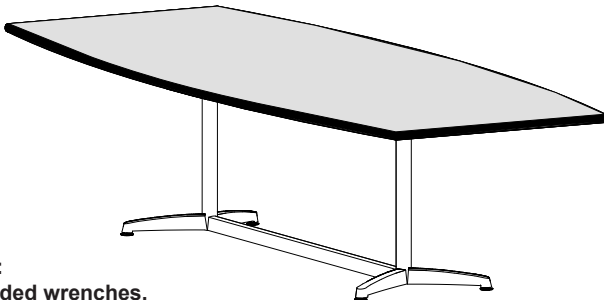


**Tools Required:**  
**#3 Phillips Head Screwdriver**

#12 x 1  
Pan Head Screw



\*Note: Should castings need to be assembled to columns refer to picture at right.  
Install bolt in casting as shown (reverse bolt direction if using 4" long casting.)  
Holding spacer and nut in one hand and casting in another, place bolt through hole  
in the column, slide spacer onto bolt inside of tube as shown, assemble nut. Tighten  
nut firmly using 2 9/16 wrenches.



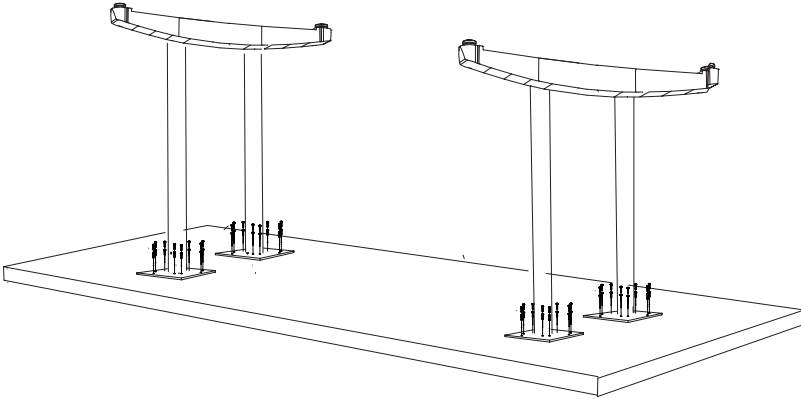
**Tools Required:**  
**2 9/16" open ended wrenches.**

**Step 1:** See image to right for orientation of mounting plate to the castings on "y" shape bases.

**Step 2:** Assemble stretcher(s) to leg columns, tighten nuts and back off 1/8 turn.

**Step 3:** Refer to step 1 and 2 of attaching top to leg assembly.

# Derby

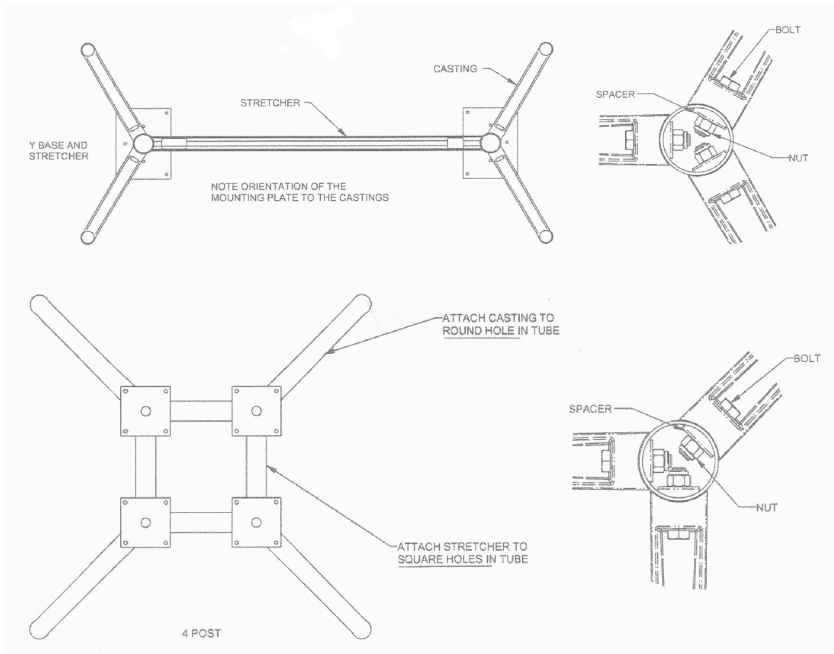


## STEP 1:

Place the table top upside down on a clean, padded surface

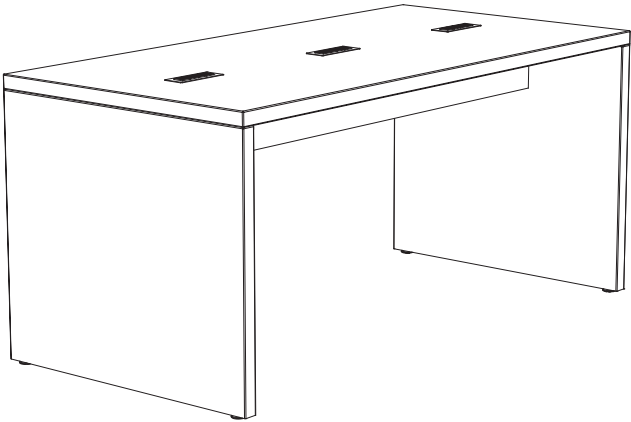
## STEP 2:

Center leg assembly on underside of top and attach using #12 x 1" PH Screws (do not over tighten).

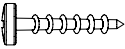


Assemble tables only as described in this guide. All fasteners must be tightened securely and checked regularly. Failure to do so could cause instability and injury.

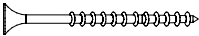
# Downtown



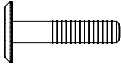
**Hardware included:**



#8 x 5/8"  
PH Screw



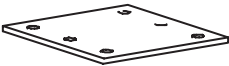
#8 x 1-1/2"  
FH Screw



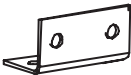
1/4-20 X 15mm  
Connector bolt



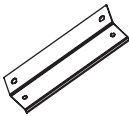
#12 x 1"  
PH Screw



3" x 3" Mending  
plate



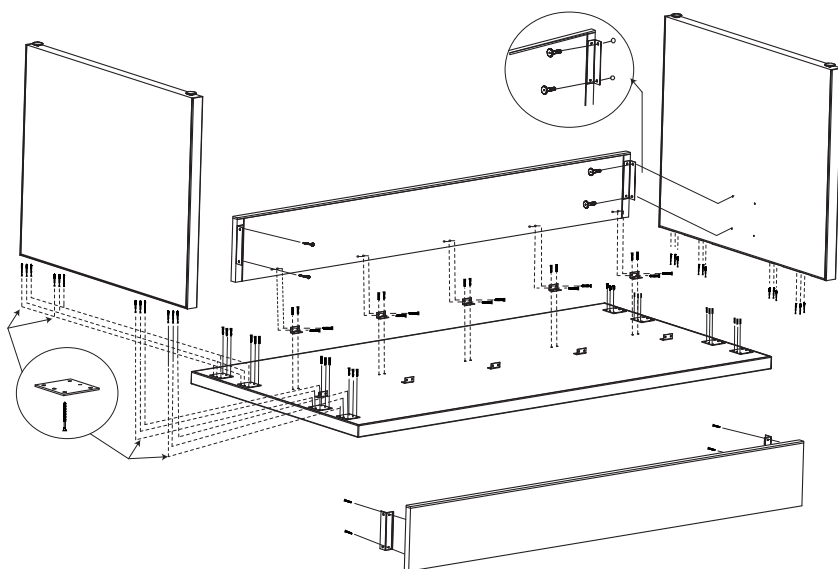
1" x 1" x 2"  
L-Bracket



7" Z-Bracket

**Tools Required:**  
Phillips Head Screwdriver  
Flat Head Screw driver  
Allen Wrench

# Downtown



## Step 1

Attach (4) 3" x 3" mending plates to the top edge of each end panel using #8 x 1-1/3" Flat Head Screws.

## Step 2

Attach (5) 1" x 1" x 2" L-brackets to the dadoed side of each stretcher using #8 x 5/8" Pan Head Screws.

## Step 3

Place table top with laminate side down on a protective surface.

## Step 4

Loosely attach z-brackets to the end panels with the 1/4-20 x 15mm Connector Bolts.

## Step 5

Set the stretchers in place so the lip of the z-bracket fits into the dado on both ends of the stretcher, then attach to the stretcher with #12 x 1" Pan Head Screws.

## Step 6

Now go back and tighten Connector Bolts on the end panels.

## Step 7

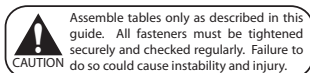
Center the assembled base on the table top; attach it to the top with the small L-brackets and #8 x 5/8" Pan Head Screws as shown. Attach mending plates to top using #12 x 1" Pan Head Screws

### Optional:

Attach cable management channel to stretchers with screws provided.

## Step 8

Flip the table over and adjust the glides as needed to make the table level.



# Eclipse

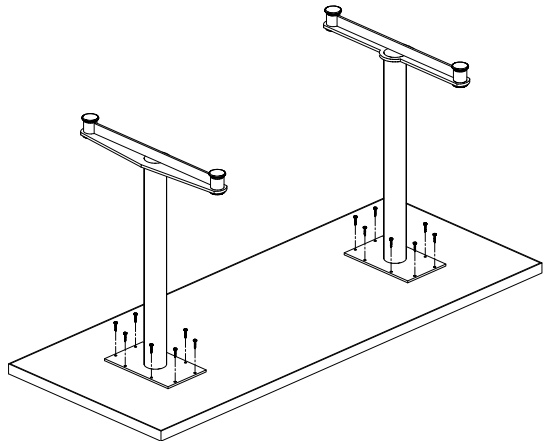
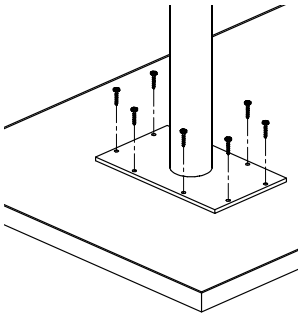
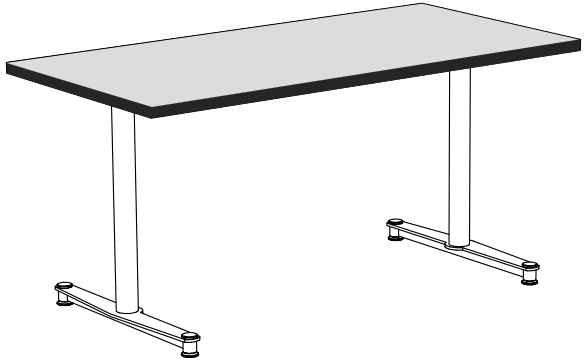
## T-Base, X-Base, Folding Base

Hardware Included:



#12 x 1" screws

Tools Required:  
#3 Phillips Screwdriver



### STEP 1:

Place the table top upside down on a clean, padded surface

### STEP 2:

Center leg assembly on underside of top and attach using #12 x 1" PH Screws (do not over tighten).

### STEP 3:

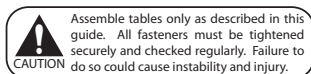
Install Glides or Casters.

**KEEL REQUIRED FOR TABLES 60"+.**

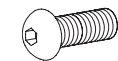
**NOTE: ATTACHING TABLE SUPPORTING KEEL- CENTER KEEL ALONG MIDLINE AND EQUAL DISTANCE FROM EACH END. ATTACH USING #12 X 1" SCREWS.**



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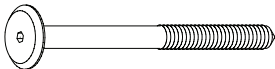
## GTX Table, GTX Desk



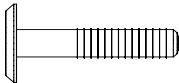
1/4-20 x 3/4"  
Button Head Bolt



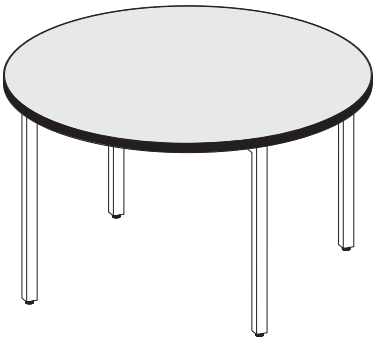
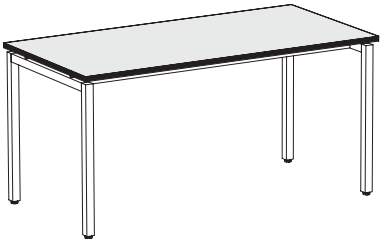
3/4" spacers



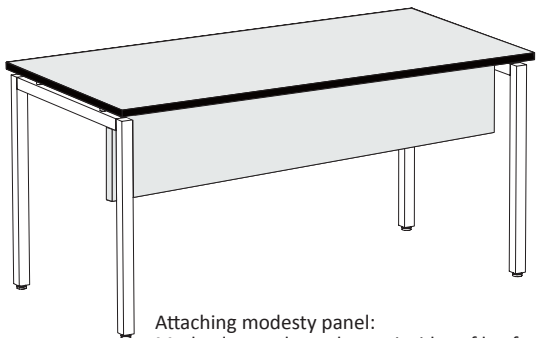
1/4-20 x 80 mm  
Bolt



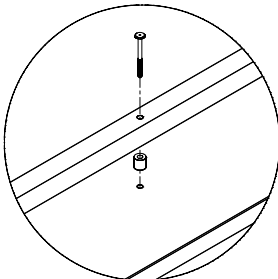
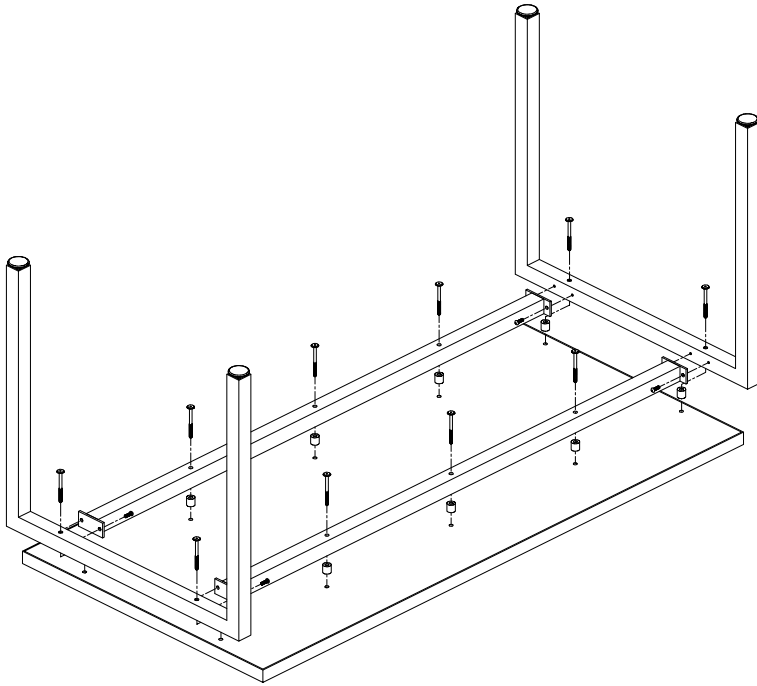
1/4-20 x 50 mm  
Bolt



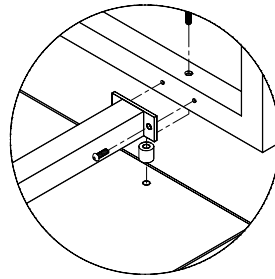
**Tools Required:**  
5/32" Allen Wrench



Attaching modesty panel:  
Modesty panel attaches to insides of leg frames using 1/4-20 X 50mm Bolts.



Spanner



Spacers

## **STEP 1: ASSEMBLE LEG FRAME TO SPANNER**

Align hole in tab plate on end of the spanner with the threaded holes in leg frame as shown. Secure with  $\frac{1}{4}$ -20 x  $\frac{3}{4}$ " BH Bolt.

## **STEP 2: ATTACHING BASE FRAME ASSEMBLY TO THE TOP**

Place the table top upside down on a clean, padded surface. Align holes in base frame assembly with inserts in underside of table top and place spacers in between. Attach base thru spacers with  $\frac{1}{4}$ -20 x 80mm Bolts. Install Levelers.

Verify all bolts/screws are tightened.



Assemble tables only as described in this guide. All fasteners must be tightened securely and checked regularly. Failure to do so could cause instability and injury.

# Jack



1" Pan Head  
Screw



2" Pan Head  
Screw



60 mm bolts



Set Screw



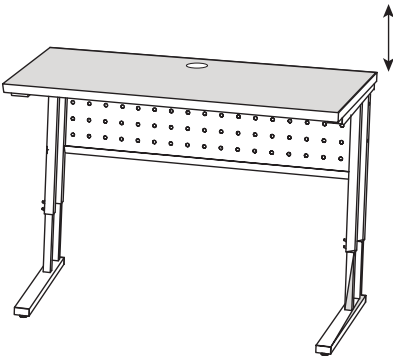
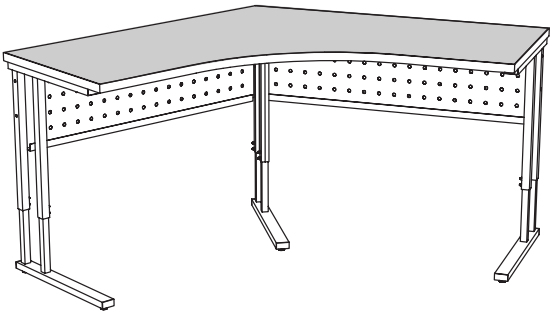
1.75" Button  
Head Screw



30 mm bolts

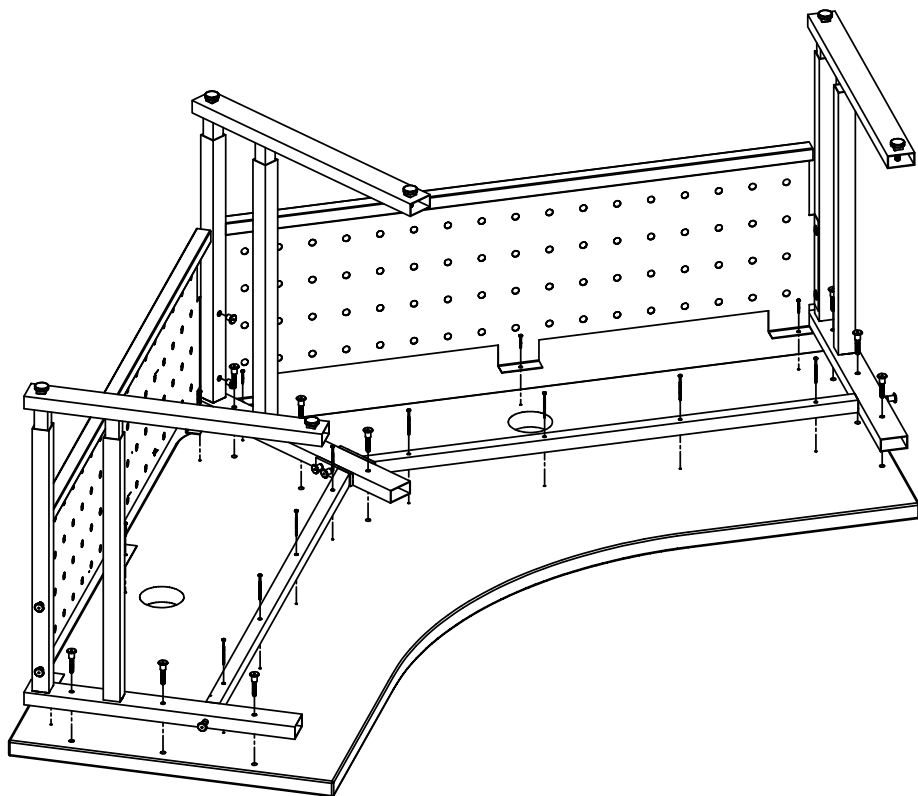


70 mm bolts



**Tools Required:**  
(2) 5/16 Wrenches  
Phillips Head Screwdriver

# Jack



## STEP 1: ASSEMBLE BASE FRAME

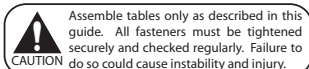
Assemble end & intermediate steel leg frames together with modesty and spanner pieces. Attach leg frame to modesty using  $\frac{1}{4}$ -20 x 30mm Connector Bolt & Nut (finger tight). Modesty flanges overlap on the intermediate leg then bolt together through back side. Attach spanner bars with  $\frac{1}{4}$ -20 x 60mm Bolts & nuts to mid frame.

## STEP 2: ATTACHING BASE FRAME ASSEMBLY TO THE TOP

Place the table top upside down on a clean, padded surface. Align holes in base frame assembly with inserts in underside of table top. Attach base with  $\frac{1}{4}$ -20 x 1-3/4 BH Bolts through the leg frames. Fasten Modesty panels to underside of top using #8 x 1" PH Screws through the flange. Fasten spanner bar to underside of top using #8 x 2" PH Screw.

## STEP 3: SET HEIGHT OF ADJ LEGS

Move bottom portion of adjustable leg to desired height and secure into place with  $\frac{1}{4}$ -20 cone point set screw. Tighten all bolts and screws!



Assemble tables only as described in this guide. All fasteners must be tightened securely and checked regularly. Failure to do so could cause instability and injury.

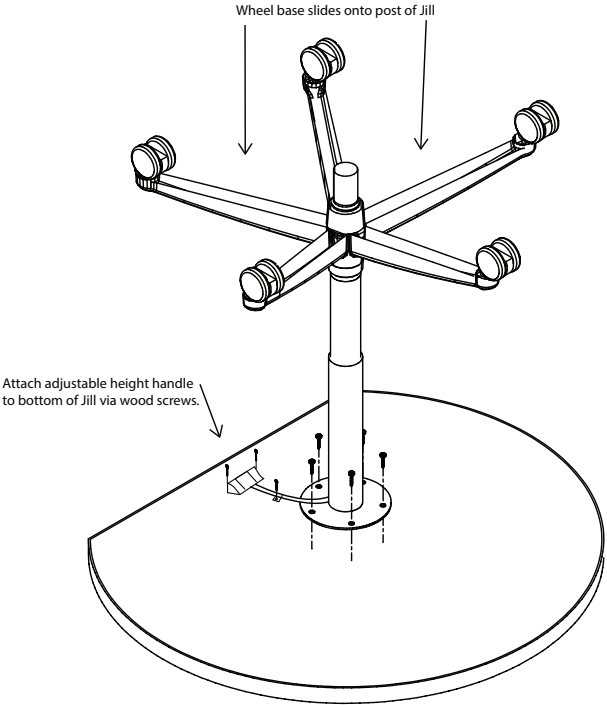
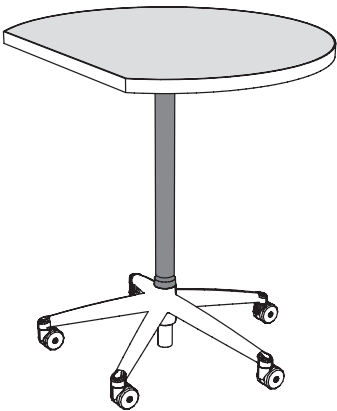
**Hardware Included:**



#12 x 1" Pan  
Head Screw

**Tools Required:**

#3 Phillips Head Screwdriver



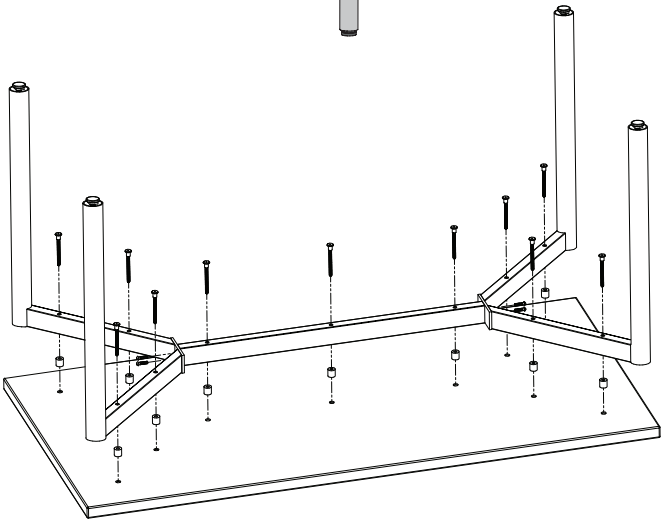
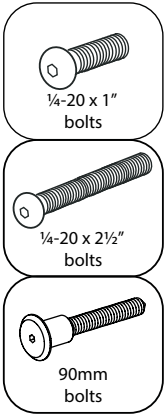
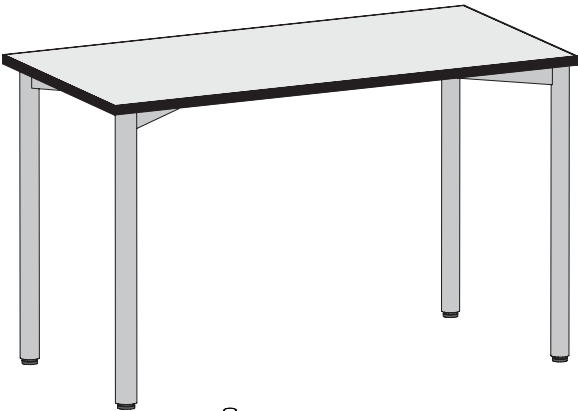
**STEP 1:**

Place the table top upside down on a clean, padded surface

**STEP 2:**

Center leg assembly on underside of top and attach using #12 x 1" PH Screws (do not over tighten).

# Malibu



**Step 1:**

Lay table top upside down on a level clean padded surface.

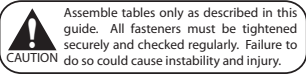
Align leg frames and keel to predrilled holes in underside of worksurface and attach using  $\frac{1}{4}$ -20 x 2  $\frac{1}{2}$ " bolts. Finger tight only for now.

Spacers will be aligned with the holes in between the leg frames and keel and the worksurface. Attach using 90mm (approx. 3  $\frac{1}{2}$ " ) bolts. Finger tight only for now.

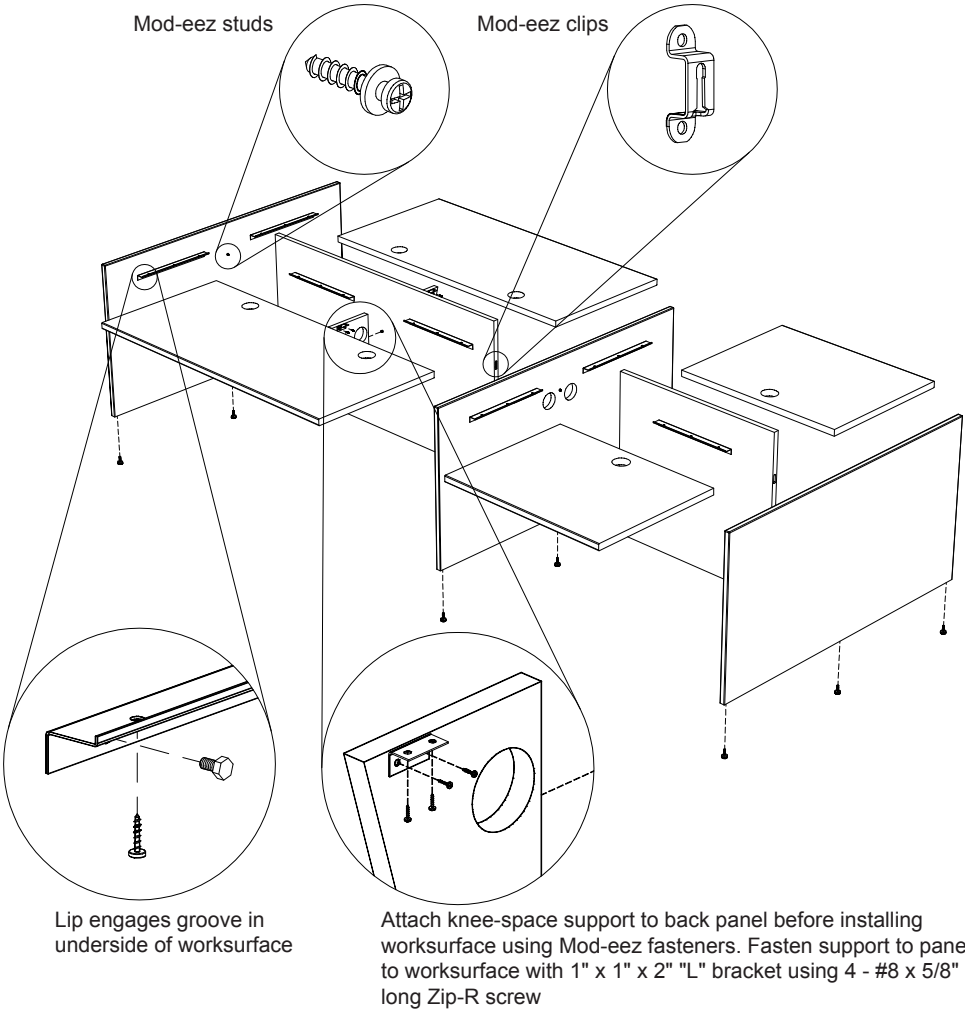
**STEP 2:**

Screw each of the two welded double leg frames to table keel using the  $\frac{1}{4}$ -20 x 1" bolts.

Tighten bolts from Step 1.



# Matrix Modular Workstations



\* Worksurfaces 48" or less do not require kneespace support



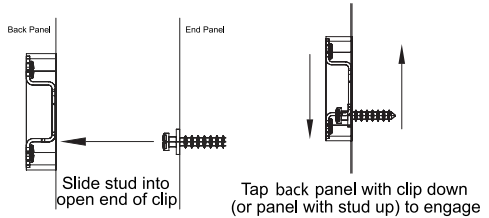
# Matrix Modular Workstations

## STEP 1: ATTACHING END AND INTERMEDIATE PANELS TO BACK PANELS

Screw Mod-eez stud screws into holes in vertical center line of double end/intermediate panels or back edge of single end/intermediate panels.

### NOTE: MODE-EEZ CLIPS ON BACK PANELS ARE INSTALLED AT THE FACTORY

Slide Mod-eez studs into factory installed Mod-eez clips on either end of back panels.

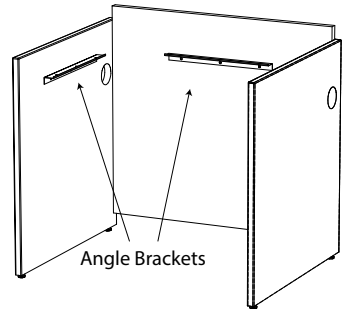


## STEP 2: ATTACHING ANGLE BRACKETS

Finger tighten M6 x 1/2" bolts through "Z" bracket into brass inserts in end/intermediate panels finger tight only for now.

## STEP 3: ATTACHING WORKSURFACES

Position the worksurface onto the "Z" brackets. Make sure the short end of the "Z" bracket sits in the groove. Screw angle brackets to the underside of the worksurface using #12 x 1" screws. **THEN** tighten bolts from Step 2.



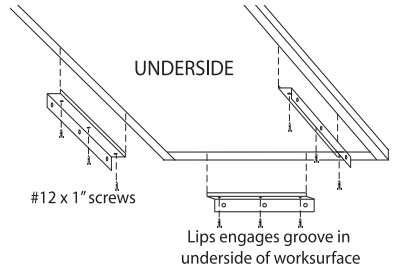
## STEP 4:

### ATTACH WIRE MANAGEMENT TROUGH

Using #8 x 5/8" wood screws attach the wire management trough.

## STEP 5: LEVELING CARRELS

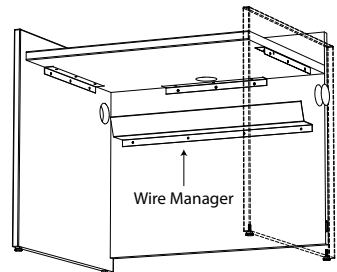
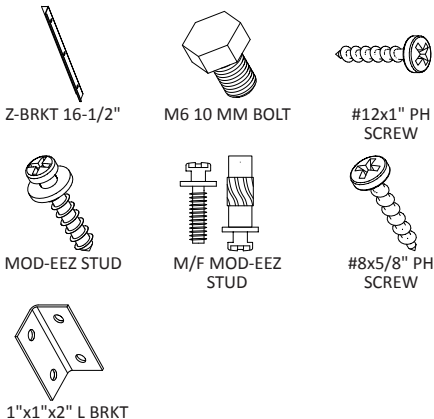
Adjust levelers up or down depending on need in order to level carrels.



### Tools Required:

- 10 MM Wrench
- #3 Phillips Head Screwdriver
- #2 Phillips Head Screwdriver

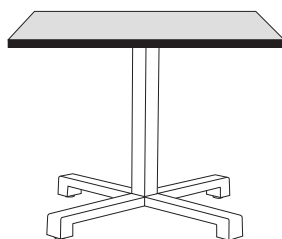
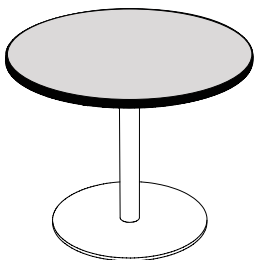
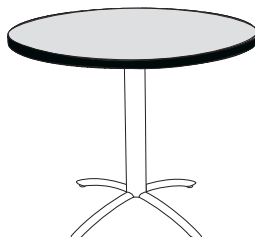
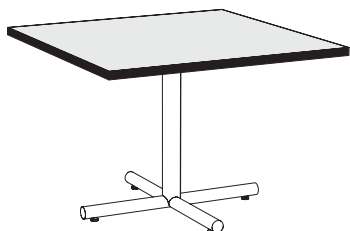
### Hardware Included:



Assemble tables only as described in this guide. All fasteners must be tightened securely and checked regularly. Failure to do so could cause instability and injury.

## Tables

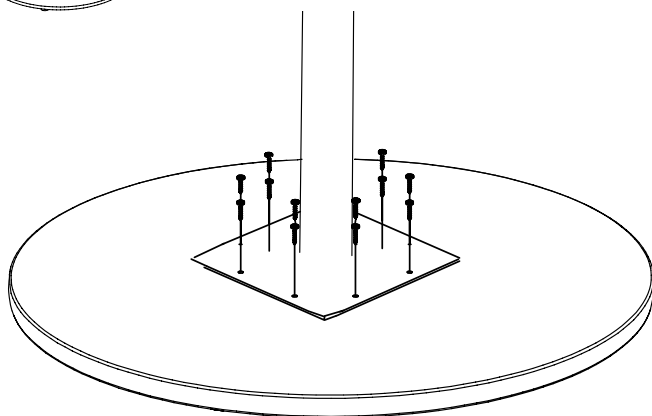
# Milestone, Orbit, Rally, Stance T, TT, X & 4X Bases, Standard, Folding, Flip Top



#12 x 1  
Pan Head Screw

### Tools Required:

#3 Phillips Head Screwdriver



### STEP 1:

Place the table top upside down on a clean, padded surface

### STEP 2:

Center leg assembly on underside of top and attach using #12 x 1" PH Screws (do not over tighten).

### \* NOTE:

Multiple leg bases attach the same as single leg bases.

# Folding, Flip Top

Flip application on welded or pre-assembled bases (handle release option shown).

## Tools Needed:

Normal "L" shaped allen wrench 5/32

Battery powered hand drill.

Assembly kit provided.

## Assembly:

Locate assembly kit provided.

Assembly kit includes -5/32 ball end allen wrench extension tool.

Set flip-n-fold mechanism on flat surface.

See images below for X-base and T-base.

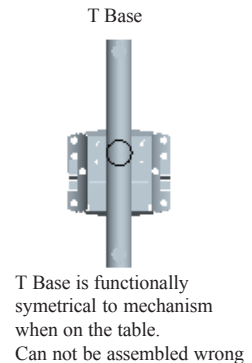
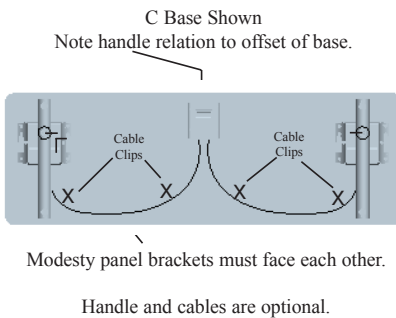
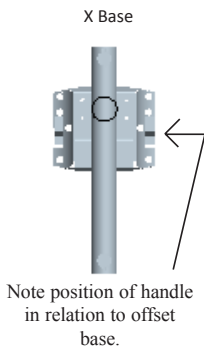
Use 5/32 ball end allen wrench extension and battery operated drill to run 4 flat head screws into place.

Do not bottom screws out, install all 4 close to bottom before final tightening.

Use normal "L" shaped allen wrench to firmly tighten screws. Do not use "T" shaped allen wrench since they twist and do not tighten screws properly.

Attach leg to your table using hardware provided for leg attachment.

Install cable clips when using handle release option.



Assemble tables only as described in this guide. All fasteners must be tightened securely and checked regularly. Failure to do so could cause instability and injury.

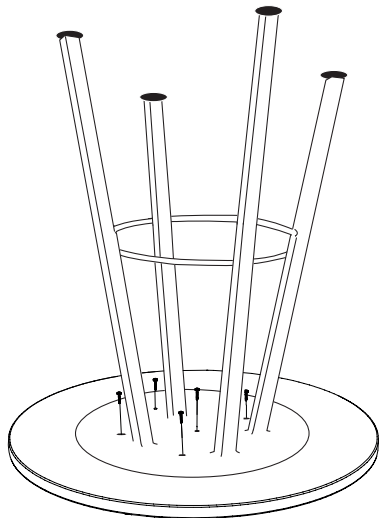
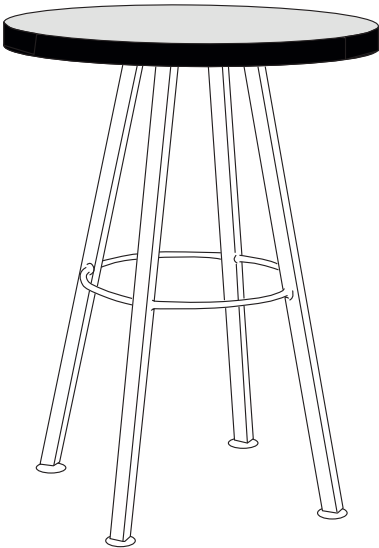
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# Peadique



#12 x 1  
Pan Head Screw

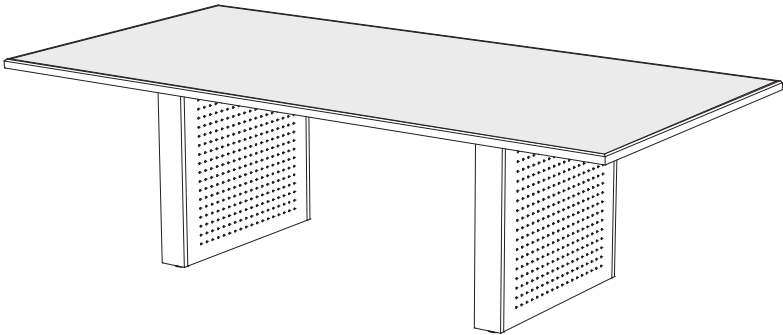
**Tools Required:**  
**#3 Phillips Head Screwdriver**



**STEP 1:**  
Place the table top upside down on a clean, padded surface

**STEP 2:**  
Center leg assembly on underside of top and attach using #12 x 1" PH Screws (do not over tighten).

# Nouvelle



**Hardware Included:**



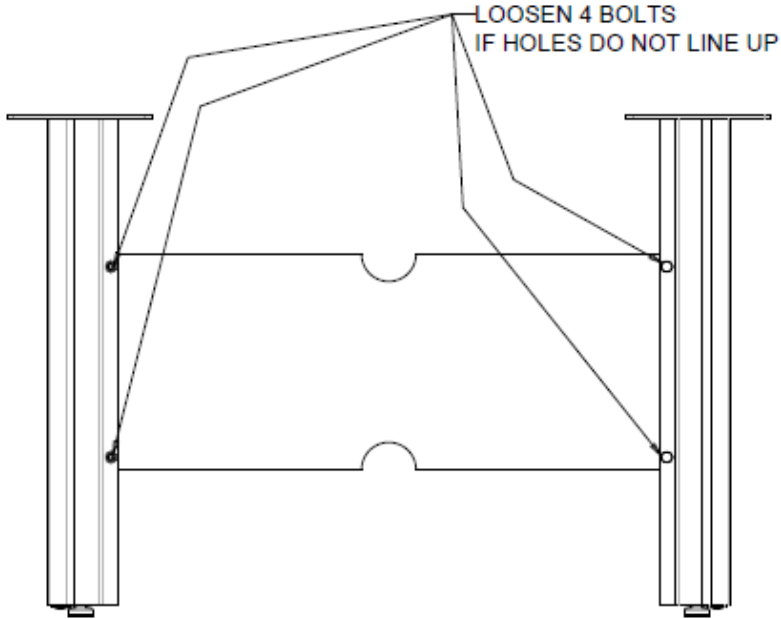
**Tools Required:**

Phillips screw driver  
Wrench

Steel panels fit into  
outside groove, while  
laminate and veneer fit  
into inside groove.



# Nouvelle



## STEP 1:

Secure base to top using 14 screws per leg.

## STEP 2:

If holes do not line up to pre-drilled holes in table top, loosen 4 bolts shown in drawing approximately 2 turns each.

## STEP 3:

Secure base to predrilled holes in the table with screws while 4 bolts are loose.

## STEP 4:

Re-tighten 4 bolts shown good and tight after base is screwed to the top.

## STEP 5:

Insert panels. Insert panel into the slot on the right first. If the panels looks overly large, slide panel into the slot on the left and see if panel looks closer to size. Put one hand on top of the panel and one hand on the bottom of the panel next to the leg column. Apply pressure to bend the panel out then slide panel into the other slot.

## STEP 6:

Push panel to the bottom of the leg so it is level with the bottom of the leg columns.

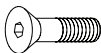


Assemble tables only as described in this guide. All fasteners must be tightened securely and checked regularly. Failure to do so could cause instability and injury.

# OTZ

## Standard & Cylinder Base

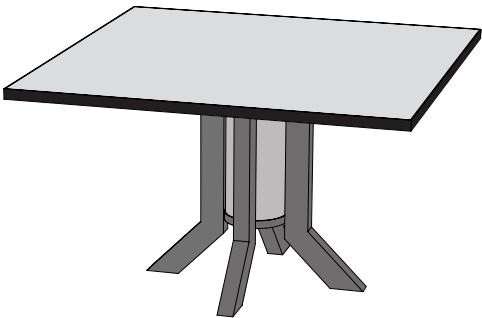
**Hardware Included:**



1/4 - 20 x 1"  
Flat Head  
Machine Screw



1/4 - 20 x 1"  
Pan Head  
Machine Screw

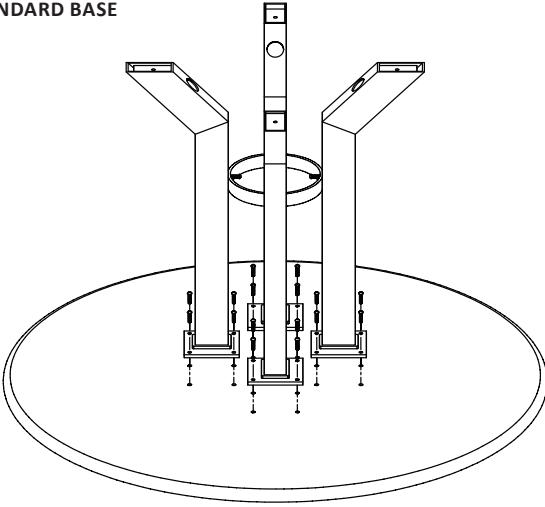


**Tools Required:**

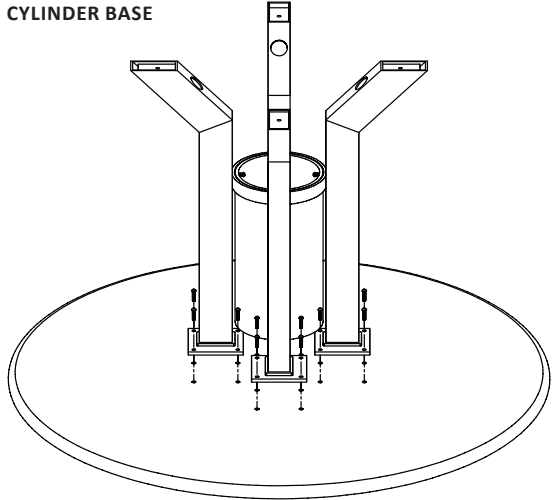
5/32" Allen Wrench



## STANDARD BASE



## CYLINDER BASE



### STEP 1:

Attach the steel plate to the top of each table leg using (2)  $\frac{1}{4}$ -20 x 1" Flat Head Machine Screw.

### STEP 2:

Assemble table base together with the steel ring using  $\frac{1}{4}$ -20 x 1" Button Head machine screw thru ring into each leg. If Wood Cylinder insert is used attach  $\frac{1}{4}$ -20 x 1" Button Head machine screw thru the inside of the cylinder then thru the steel ring into the leg.

### STEP 3:

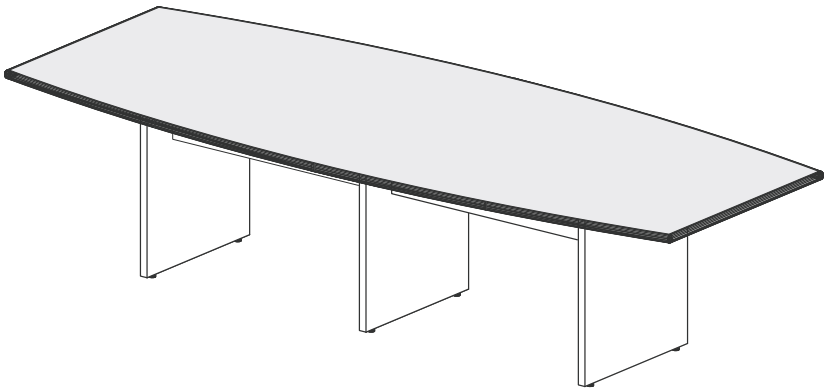
Place the table top upside down on a clean, padded surface. Align holes in base frame assembly with inserts in underside of table top. Attach base with  $\frac{1}{4}$ -20 x 1" BH machine screws. Install Levelers.

Verify all bolts/screws are tightened.

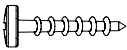


Assemble tables only as described in this guide. All fasteners must be tightened securely and checked regularly. Failure to do so could cause instability and injury.

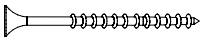
# Quorum



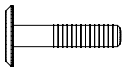
**Hardware included:**



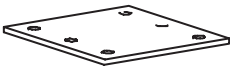
#8 x 5/8"  
PH Screw



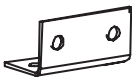
#8 x 1-1/2"  
FH Screw



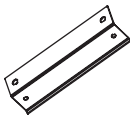
1/4-20 X 15mm  
Connector bolt



3" x 3" Mending  
plate

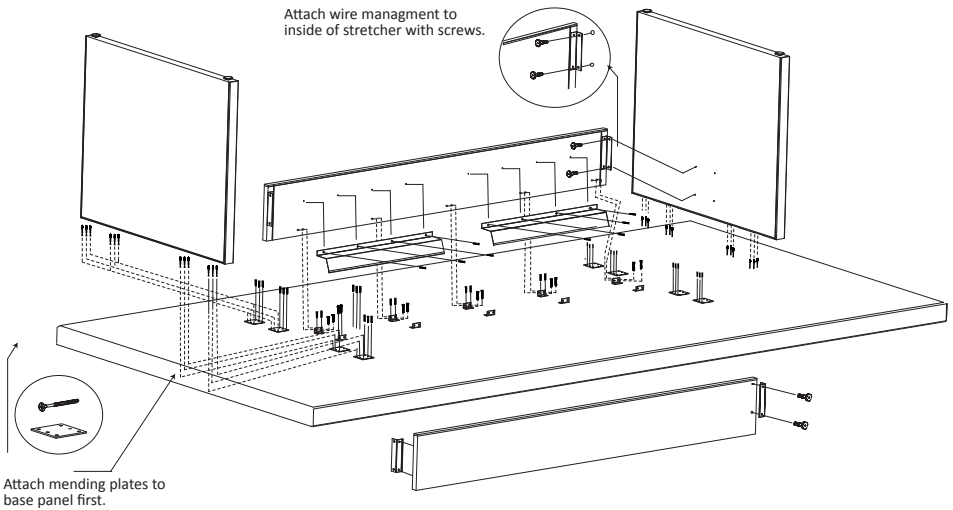


1" x 1" x 2"  
L-Bracket



7" Z-Bracket

**Tools Required:**  
Phillips Head Screwdriver  
Flat Head Screw driver  
Allen Wrench



## Step 1

Place top with laminate side down on a protective surface.

## Step 2

Loosely attach z-brackets to the end and adder panels with the bolts.

## Step 3

Set the stretchers in place so the lip of the z-bracket fits into the dado on both ends of the stretcher, then attach the stretcher.

## Step 4

Now go back and tighten bolts on the end and adder panels.

## Step 5

Center the assembled base on the table top; attach it to the top with the small L-brackets and screws as shown.

## Step 6

Flip the table over and adjust the glides as needed to make the table level.

\* Repeat steps 2-4 if table requires third panel.



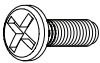
Assemble tables only as described in this guide. All fasteners must be tightened securely and checked regularly. Failure to do so could cause instability and injury.

# Rockford

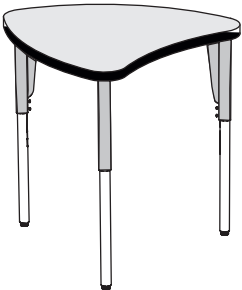
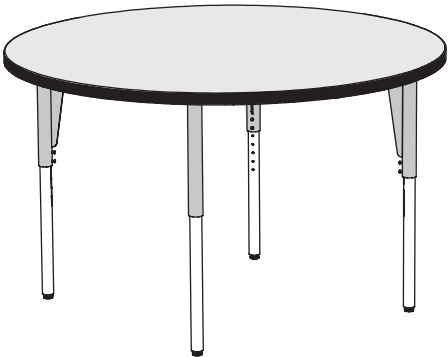
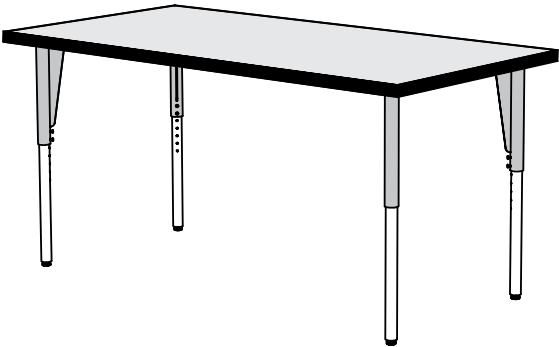
## Rockford Pick



#12 x 1" screw

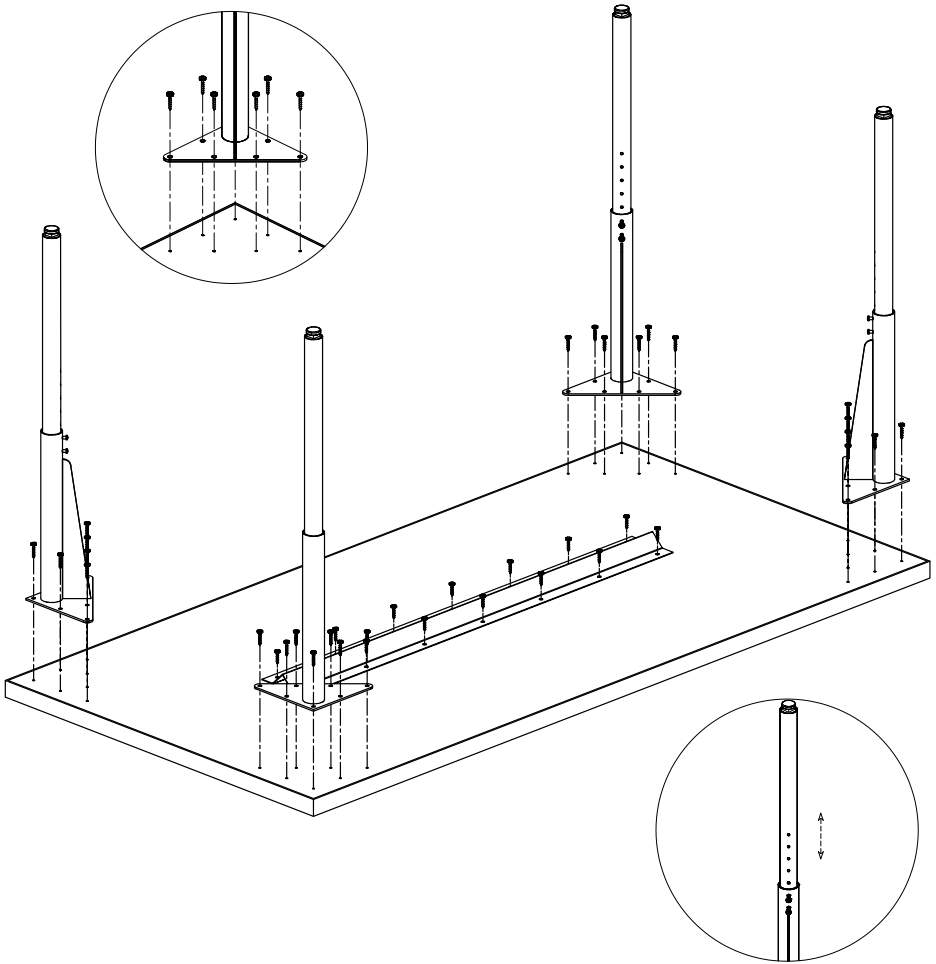


10-32 x 1/2" Tap  
TITE BH Screw



**Tools Required:**

- #2 Phillips Head Screwdriver
- #3 Phillips Head Screwdriver



## STEP 1:

Place the table top upside down on a clean, padded surface.

## STEP 2: ATTACH LEG ASSEMBLY

Align leg plate with locating holes on underside of top. Attach leg assembly to top using #12 x 1" screws. (Do not over tighten)

## STEP 3: ADJUST LEG HEIGHT

Loosen #10-32 x 1/2" TAP-TITE BH Screws until the bottom leg section is loose adjust leg to desired height and secure by tightening the TAP-TITE screws.

Keel required for tables 60" +.

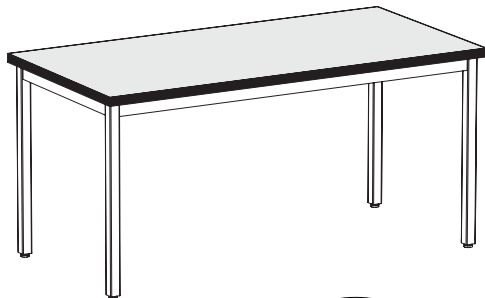
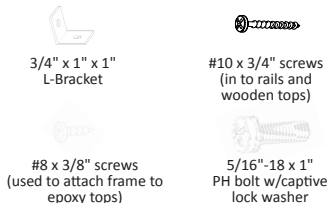
**Note: Attaching table support keel** Center keel along midline and equal distance from each end. Attach using #12 x 1" screws.



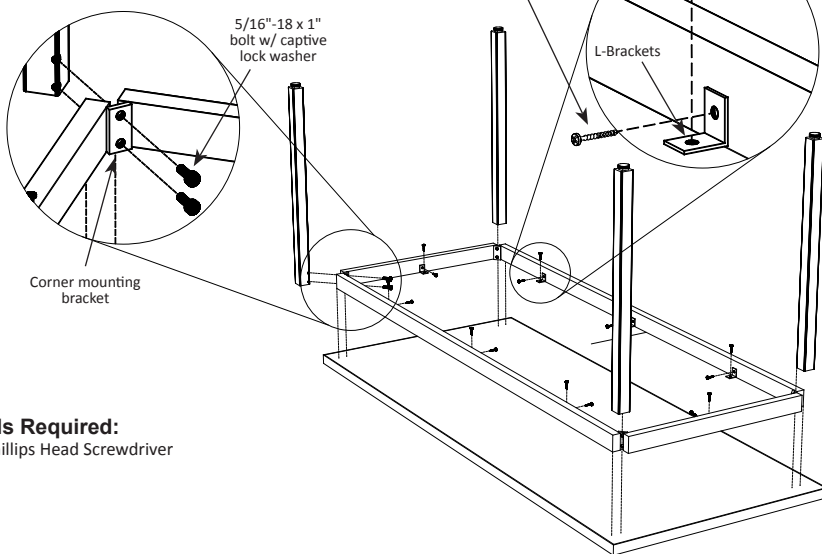
Assemble tables only as described in this guide. All fasteners must be tightened securely and checked regularly. Failure to do so could cause instability and injury.

## SST, SST Science

### Hardware Included:



### SST Table Typical Assembly



### Tools Required:

#3 Phillips Head Screwdriver

#### STEP 1: ATTACHING THE LEGS TO THE APRON

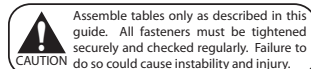
Attach each leg by bolting through a corner mounting bracket into welded threaded insert in leg using (2) 5/16-18 x 1" bolt per leg. Note: for epoxy tops skip to Step 3.

#### STEP 2: ATTACHING THE FRAME ASSEMBLY TO THE TABLE TOP

Place the table top upside down on a clean, padded surface. Center the length and width of welded table frame on the underside of the top. Secure frame to table top through L Brackets with #10 x 3/4" PH Screws into both the frame and bottom of top.

#### STEP 3: ATTACHING EPOXY TOPS

Place the table top upside down on a clean, padded surface. Center the length and width of welded table frame on the underside of the top. Mark the outer edge of the frame & apply silicone adhesive between the bottom of the top and the metal apron rails. Secure frame to table top with #8 x 3/8" PH Screws through L Brackets into pre-drilled pilot holes- If holes need to be added to the epoxy work surface use masonry grade drill bits.



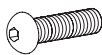
Tables

Occasional

Vector

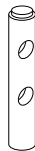
Vector, Vector Wave, Vector Occasional Table, Vector Bench

Hardware Included:

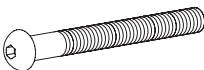


1/4-20 x 1  
Button Head

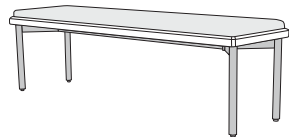
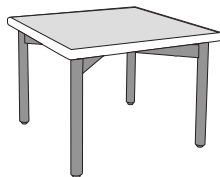
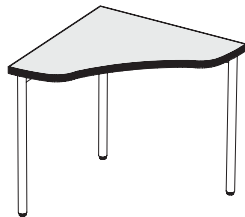
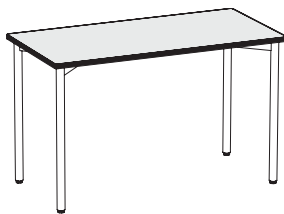
Cylinder  
Shoulder Bolt



Standard Tops:



1/4-20 x 2-1/2"  
bolts



Tools Required:

5/32 Allen Wrench

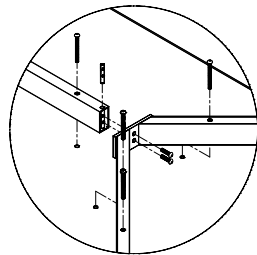
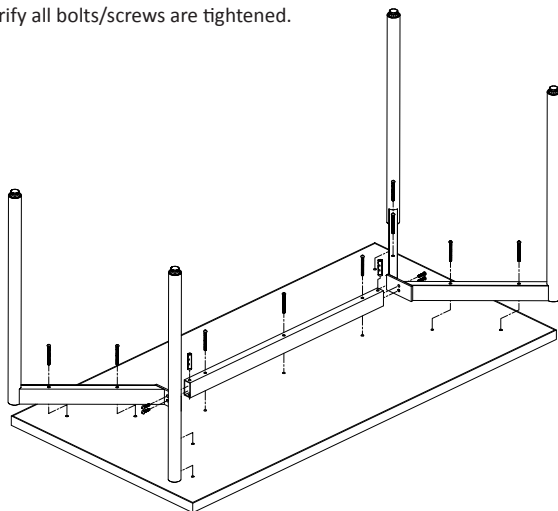
STEP 1 - ASSEMBLE LEG FRAME TO SPANNER


Drop short neck end of a cylinder shoulder bolt into each end-hole of the spanner and seat each bolt as shown. Align holes in cylinder shoulder bolt with the holes in leg frame as shown. Secure with 1/4-20 x 1" BH Bolt.

STEP 2 - ATTACHING BASE FRAME ASSEMBLY TO THE TOP

Place the table top upside down on a clean, padded surface. Align holes in base frame assembly with inserts in underside of table top. Attach base with 1/4-20 x 2-1/2" BH Bolts. Install Levelers.

Verify all bolts/screws are tightened.



 Assemble tables only as described in this guide. All fasteners must be tightened securely and checked regularly. Failure to do so could cause instability and injury.

# Technix

## Full Frame & Section Frame



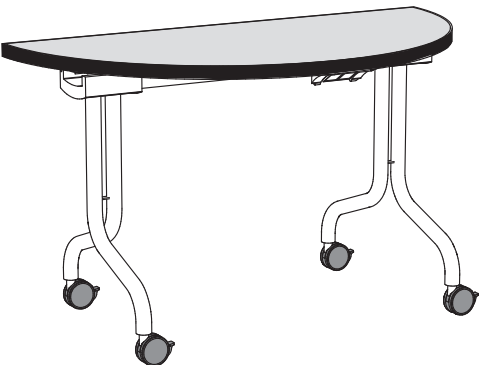
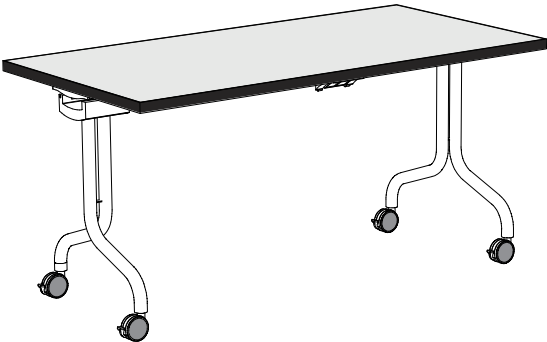
#12 x 1  
Pan Head Screw



#6 x 1/2"  
Flat Head Screw



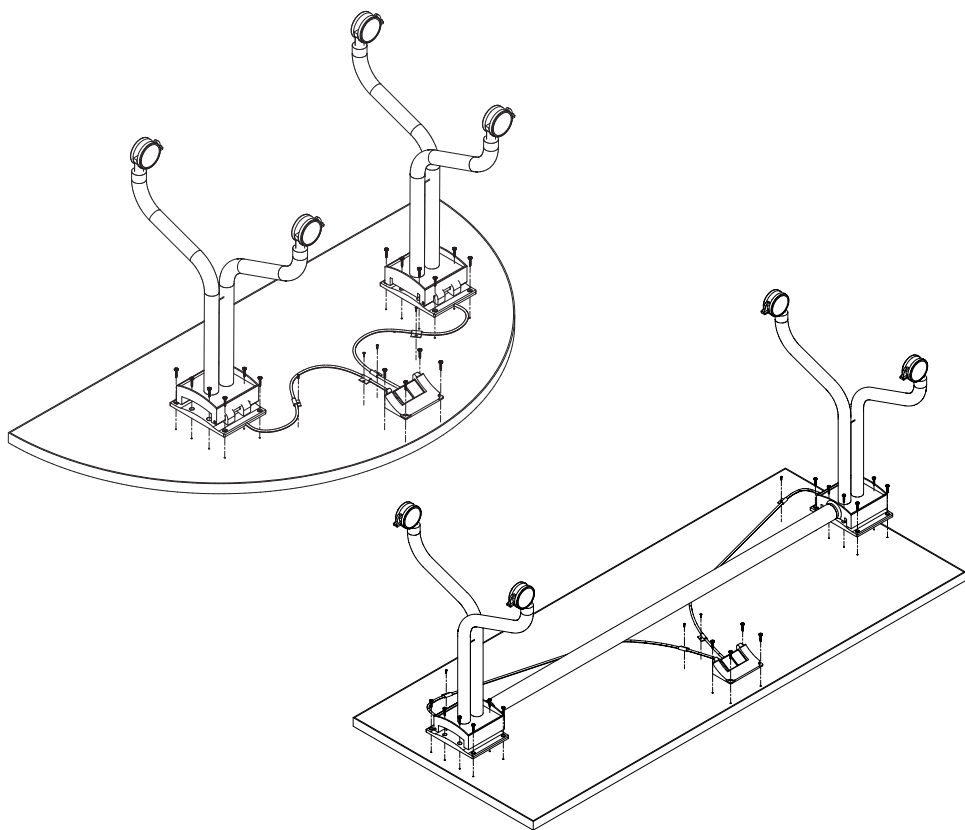
1/4-20 x 1/2"  
Machine Screw



**Tools Required:**

- #2 Phillips Head Screwdriver
- #3 Phillips Head Screwdriver





## STEP 1:

Place the top upside down on a clean, padded surface. Align holes on mounting plates with pre-drilled holes on bottom side of worksurface. Fasten each mounting plate using the (4) corner holes with #12 x 1" Phillips Pan Head Screws. Attach the legs to the flip mechanism with  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " Machine Screws.

## STEP 2:

Align holes on handle base with pre-drilled holes on bottom side of worksurface. Fasten handle base to worksurface with (4) #12 x 1" Phillips Pan Head Screws.

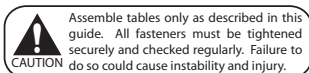
## STEP 3:

Position cable clips evenly along the cable and fasten to bottom side of worksurface with #6 x  $\frac{1}{2}$ " Phillips Pan Head Screws. Use handle assembly to release the mechanism and lock the aluminum beam in the upright position.

## CRITICAL STEP:

Complete installation of the system by fastening each mounting plate to worksurface using the four interior holes with #12 x 1" Phillips Pan Head screws. Use handle assembly to release the mechanism and return the beam to lowered position.

Verify all bolts/screws are tightened.



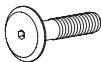
# Titan

## Titan Classroom, Titan Computer

**Hardware Included:**



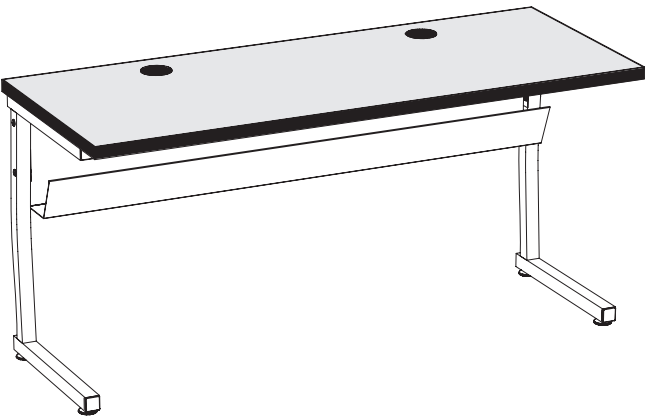
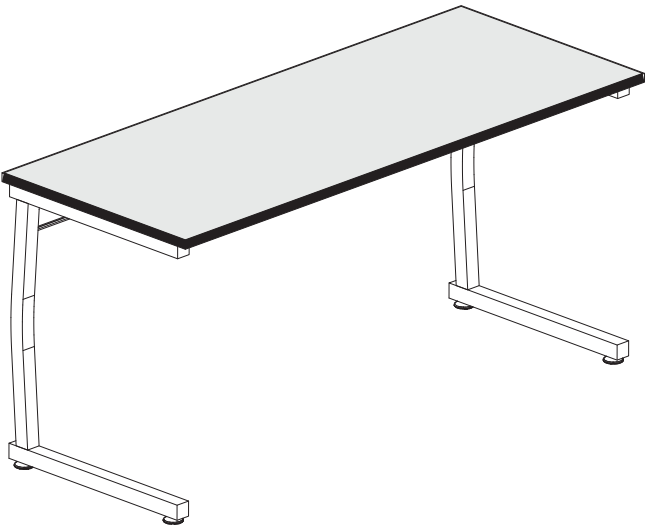
#8 x 1" screw



Connector Bolt & Nut



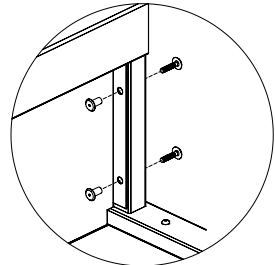
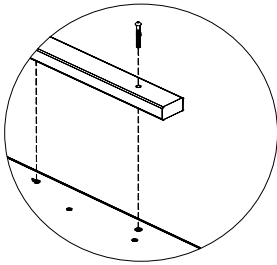
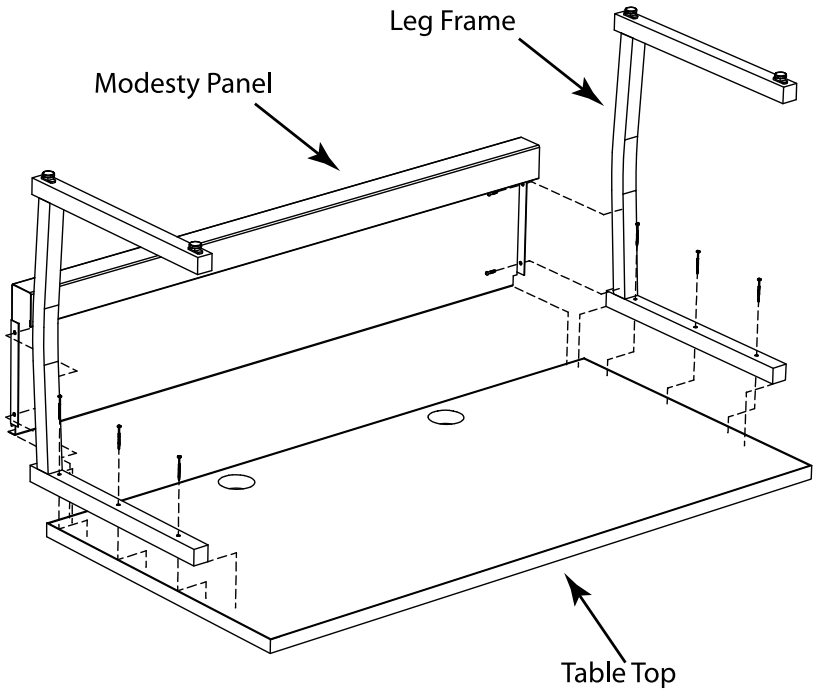
Connector Nut



**Tools Required:**

- Allen Wrench
- Phillips Head Screwdriver

# Titan



## STEP 1:

### ATTACHING MODESTY PANEL TO LEG FRAMES

Loosely attach modesty/wire management panel to end or intermediate steel frames using connector bolt and nut.

Flange faces out, wire management trough opening faces in.

## STEP 2:

### FRAME ASSEMBLY TO USER-SIDE OF TOP.

Assemble to underside of top using 2 1/2" long #8 wood screw.

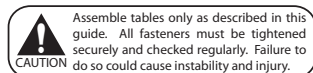
## STEP 3: SECURING MODESTY PANEL TO TOP

Attach modesty panel to underside of top using #8 x 1" screws through flange of modesty panel.

## STEP 4: COMPLETING ASSEMBLY

Finally, tighten button head bolts attaching end/intermediate frames to top.

## ATTENTION: UNITS ARE ASSEMBLED UPSIDE DOWN



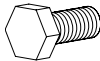
# Trix

**Hardware Included:**

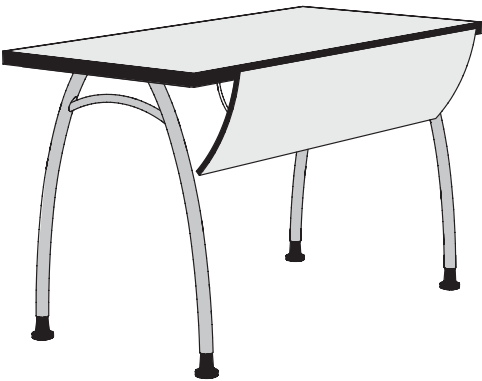


#12 x 1" screws

**Steel Modesty Panel:**

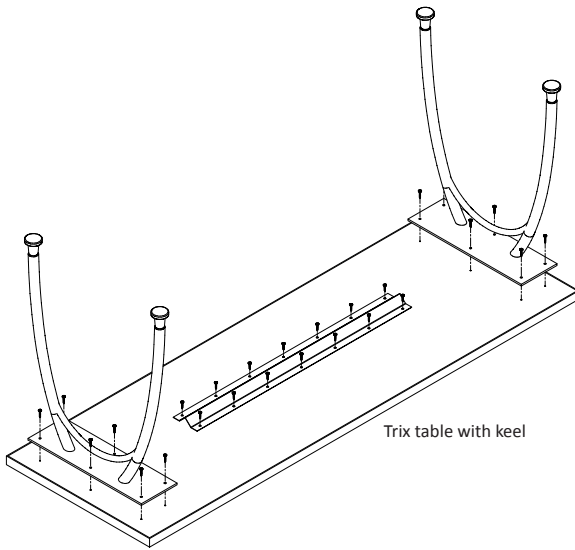


10mm M6 bolts

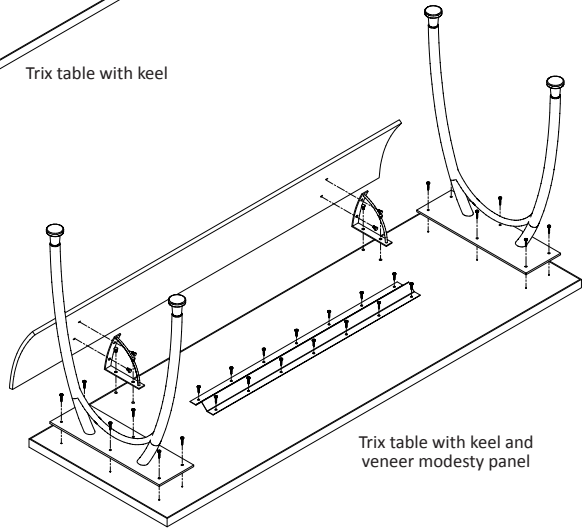


**Tools Required:**

#3 Phillips Head Screwdriver or #2 Sq. Drive  
10 mm Wrench



Trix table with keel



Trix table with keel and veneer modesty panel

## STEP 1: ATTACH LEG ASSEMBLY TO UNDERSIDE OF TOP

Line up leg plate with locating holes on underside of top. Attach leg assembly to underside of top using #12 x 1" PH Screws (do not over tighten).

## STEP 2: ATTACHING OPTIONAL CURVED MODESTY PANEL

Fasten curved bracket to curved modesty with M6 x 10mm Bolts into threaded insert. Attach curved modesty assembly to underside of Top with M6 x 10mm into threaded inserts again.

Verify all bolts/screws are tightened.

Keel required for tables 60" +.

**Note: Attaching table support keel.** Center keel along midline and equal distance from each end. Attach using #12 x 1" screws.

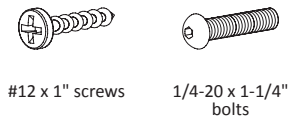
Legs come assembled.



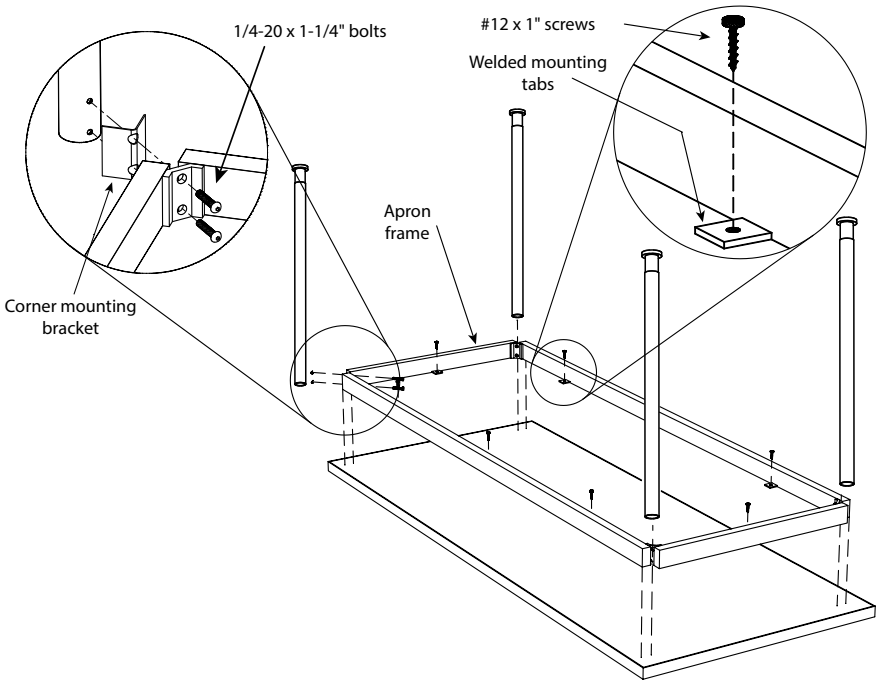
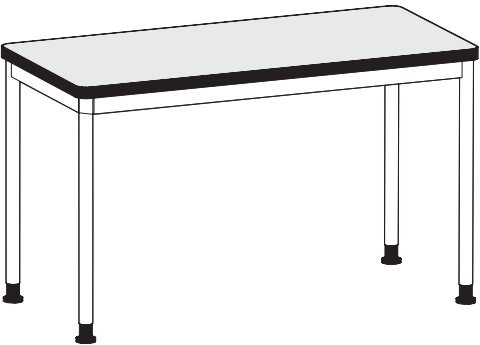
Assemble tables only as described in this guide. All fasteners must be tightened securely and checked regularly. Failure to do so could cause instability and injury.

# Vortex

**Hardware Included:**



**Tools Required:**  
#3 Phillips Head Screwdriver #2 Sq. Drive  
5/32" Allen wrench



**STEP 1: ATTACHING THE LEGS TO THE APRON**

Attach each leg by bolting through a mounting bracket and free corner bracket into welded threaded insert in leg using (2) 1/4-20 x 1-1/4" bolt per leg.

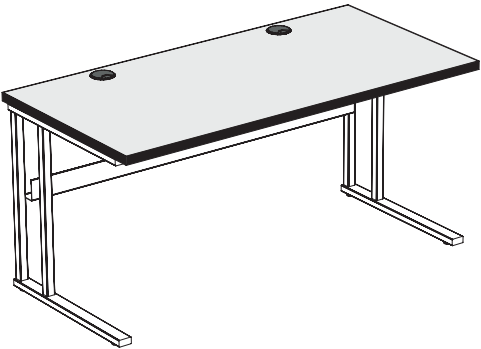
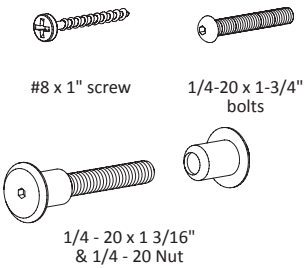
**STEP 2: ATTACHING THE FRAME ASSEMBLY TO THE TABLE TOP**

Place the table top upside down on a clean, padded surface. Center the length and width of welded table frame on the underside of the top. Secure frame to table top with #12 x 1" PH Screws through welded mounting tabs.

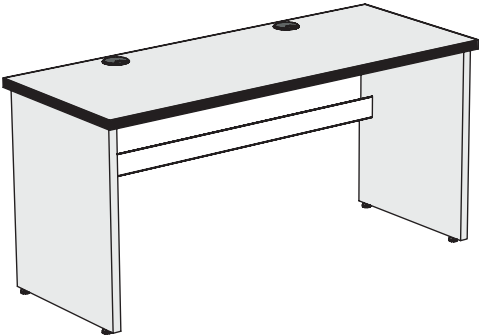
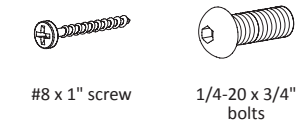
**NOTE: BELL GLIDES ON STEEL LEGS ARE THE SAME HEIGHT AS CASTERS AND CAN BE INTERCHANGED WHILE REMAINING LEVEL.**

## Steel Leg & Panel End Frame

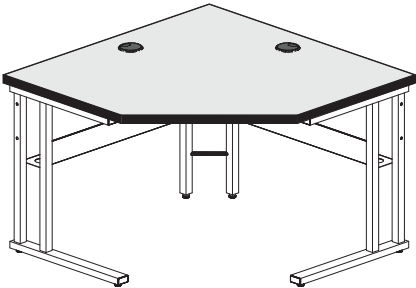
**Steel Frame Tables:**



**Panel End Tables:**



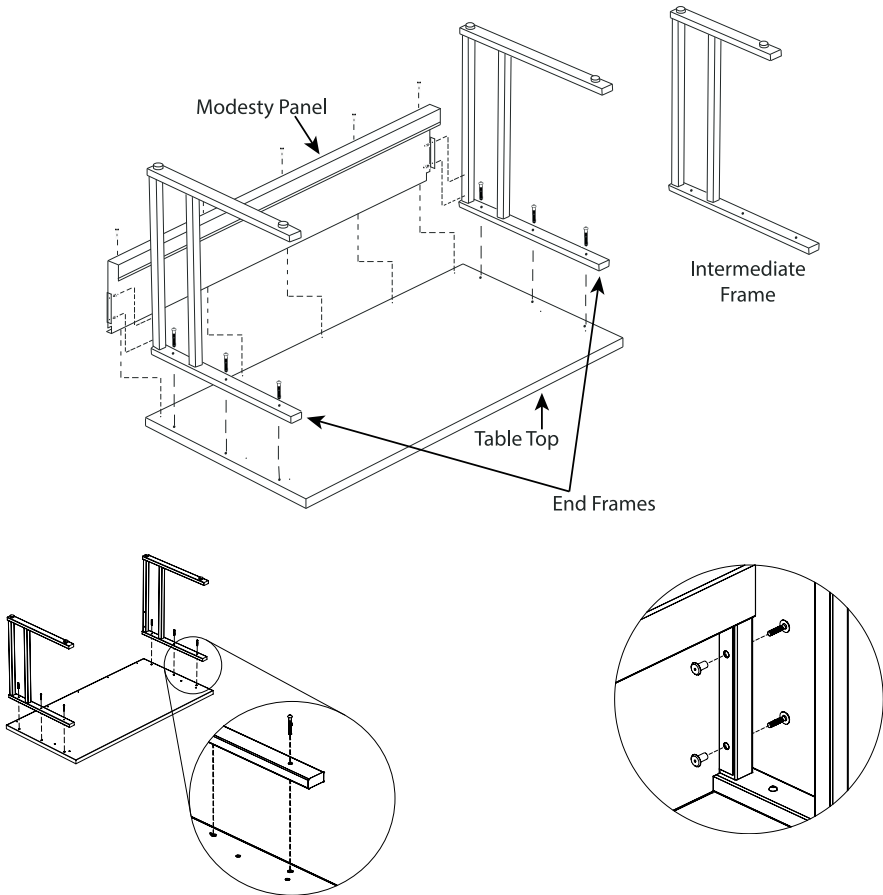
**Corner Tables:**



**Tools Required:**

#2 Phillips Head Screwdriver  
5/32 Allen Wrench

# WCT Steel Leg



## STEP 1: ATTACHING FRAMES TO TABLE TOP

Assemble end or intermediate steel frames to underside of top using  $\frac{1}{4}$ -20 x  $1\frac{3}{4}$ " bolts.

**Tighten finger tight only at this point.**

**NOTE: INTERMEDIATE FRAMES MAY MOUNT EITHER AT ENDS OR MIDSPAN, DEPENDING ON CONFIGURATION.**

Underside of top will have appropriate threaded inserts.

Modesty panels will fit between each pair of support frames, end or intermediate.

Assembly sequence is unchanged

## STEP 2: ATTACHING MODESTY PANEL TO LEG FRAMES

Attach modesty/wire management panel to end or intermediate steel frames using connector bolt and nut. Flange faces out, wire management trough faces in.

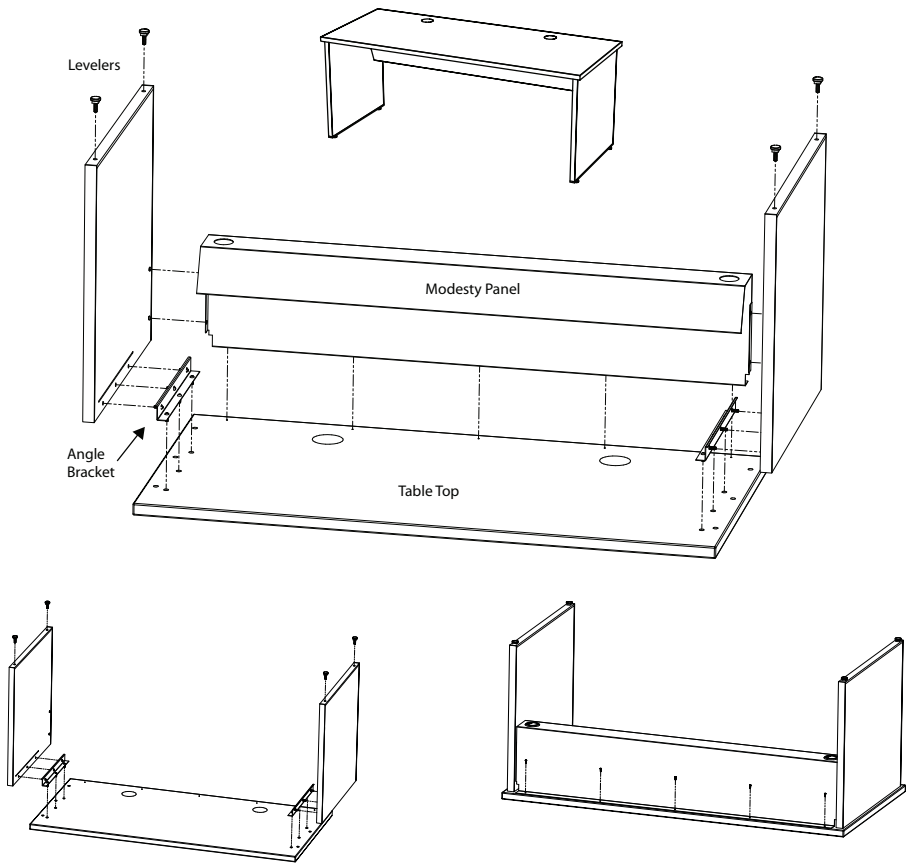
## STEP 3: SECURING MODESTY PANEL TO TOP

Attach modesty panel to underside of top using #8 x 1" screws through flange of modesty panel.

## STEP 4: COMPLETING ASSEMBLY

Finally, tighten button head bolts attaching end/intermediate frames to top.





**STEP 1: ATTACHING PANEL ENDS TO TOP**

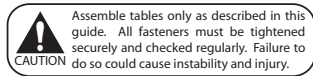
Screw panel ends to table top using (4) ¼-20 x ¾" bolt through each of 2 angle mounting brackets. Finger tight for now. Screw in levelers.

**STEP 2: ATTACHING MODESTY PANEL**

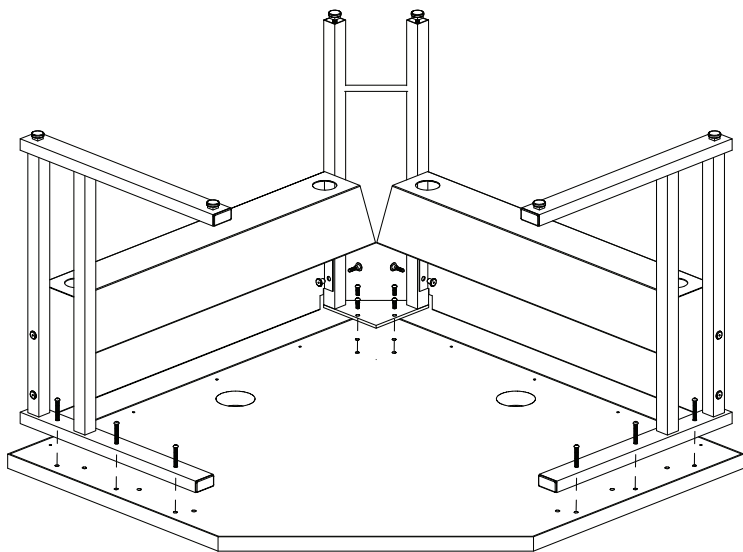
Screw modesty panel to panel ends using (4) ¼-20 x ¾" bolt. Screw modesty panel to underside of table top using (5) #8 x 1" screws.

**STEP 3: COMPLETING ASSEMBLY**

Tighten all (8) ¼-20 x ¾" bolts.



## Corner WCT, Leg Base Frame Assembly



### STEP 1: ATTACH THE CORNER LEG/ END LEG TO TABLE TOP

Fasten WCT Corner Leg to underside of top using  $\frac{1}{4}$ -20 x  $\frac{3}{4}$ " BH Bolt into threaded insert. Fasten WCT end frame Leg to underside of top using  $\frac{1}{4}$ -20 x 1-3/4" BH Bolt into threaded insert. Tighten finger tight only at this point

### STEP 2: ATTACH MODESTY TO LEG FRAMES

Secure Modesty to end frame and corner leg using connector bolt and nut. Flange faces out, wire management trough faces in.

### STEP 3: SECURING MODESTY PANEL TO TOP

Attach Modesty panel to underside of top using #8 x 1" screws through flange of modesty panel.

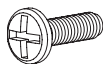
### STEP 4: COMPLETING ASSEMBLY

Finally, tighten BH Bolts attaching end/ corner frames to top.

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# Z Table

## Single and Dual Surface



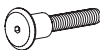
10-32 x 5/8"  
Machine Screws



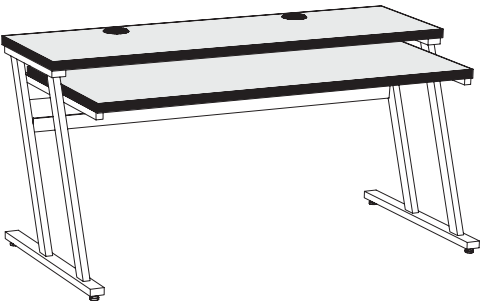
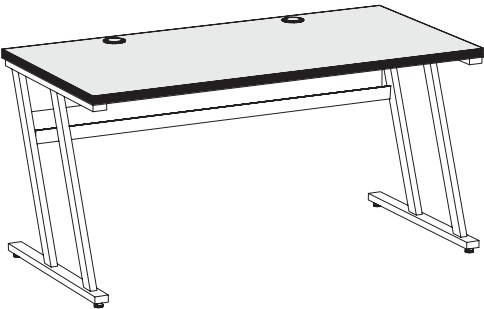
#8 x 2" screws



#8 x 1" screws



1/4-20 x 45mm  
connector bolts

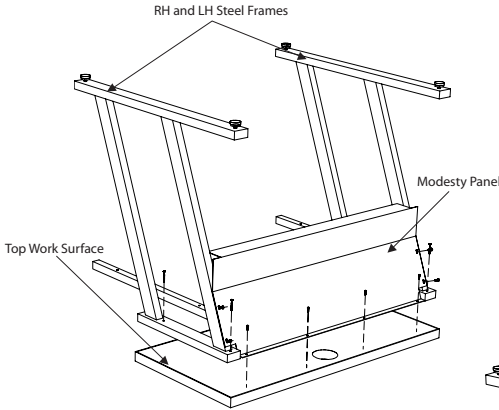


**Tools Required:**

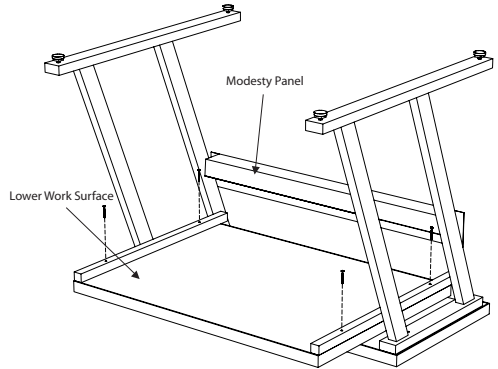
- #2 Phillips Head Screwdriver
- 5mm Allen Wrench

# Z Table

**ATTENTION**  
**UNITS ARE ASSEMBLED UPSIDE DOWN**



**FOR UNITS 60" AND LONGER SEE STEP 3,  
FOR SHORTER UNITS PROCEED TO STEP 4**



## STEP 1: ATTACHING MODESTY PANEL

Align modesty panel to pilot holes in underside of longer and narrower top work surface and attach using #8 X 1" screws. Top worksurface is longer and narrower in dual surface Z tables.

## STEP 2:

### ATTACHING FRAMES TO UPPER TABLE TOP

**All Units:** Slide RH and LH steel frames into alignment with oblong holes on each end of modesty panel and connect panel to frame using (4) 10-32 X 5/8" screws.

**All dual surface and under 60" single surface units:** Align top rails of frames with underside of top work surface and attach using (2) #8 X 2" screws on each side.

## STEP 3: ATTACHING WORK SURFACE

### SUPPORT BAR

**Dual surface units:** Attach the 1" x 1" work surface support bar between the steel frames by bolting through each 1" x 1" frame member into the ends of the support bar using 1-3/4" (45mm) 1/4-20 connector bolts.

**Single surface units:** Attach the 1" x 1" lower work surface support bar by bolting through each 1" x 2" frame member into the ends of the support bar using 2-3/4" (70mm) 1/4-20 connector bolts. Align frames with edges of worksurface and attach using (2) #8 x 2" screws through each 1" x 2" frame member.

## STEP 4: ATTACHING LOWER TABLE TOP

Align shorter and wider lower work surface to rails along steel frames. **NOTE: You will need to aid/hold the table top to the frames.** Attach using (2) #8 X 2" screws per side. If support bar was installed, attach lower work surface to bar using #8 X 2" screws.

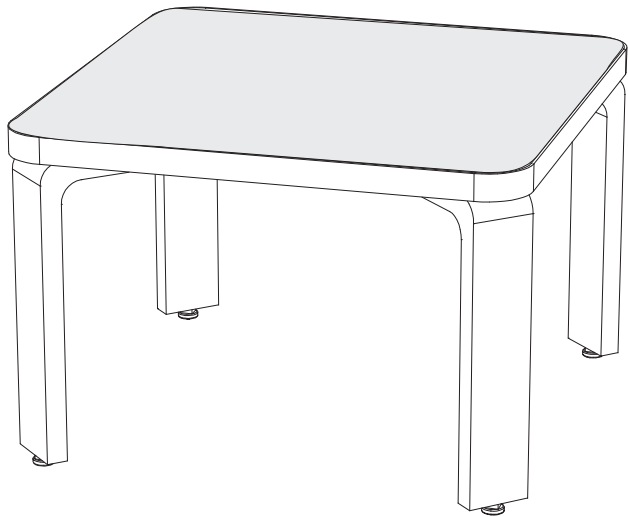
## STEP 5: COMPLETING ASSEMBLY

Flip table over and install plastic grommets.

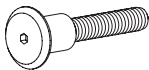


Assemble tables only as described in this guide. All fasteners must be tightened securely and checked regularly. Failure to do so could cause instability and injury.

# Me2



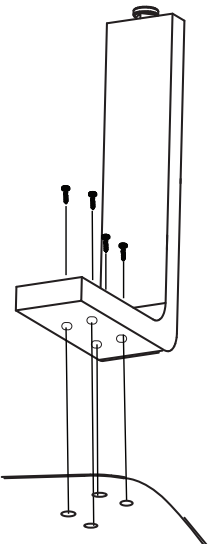
**Hardware Included:**



5-16/18X40mm Bolt

**Tools Required:**

3/16 Allen Wrench



**STEP 1:**

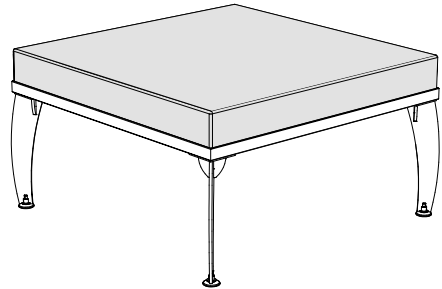
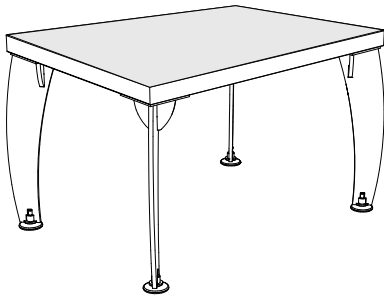
Place the table top upside down on a clean, padded surface

**STEP 2:**

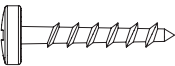
Align one leg at a time on underside of top and attach using 5-16/18X40mm Bolts (do not over tighten). Repeat 4 times.

# Timetable

## Halftime Bench



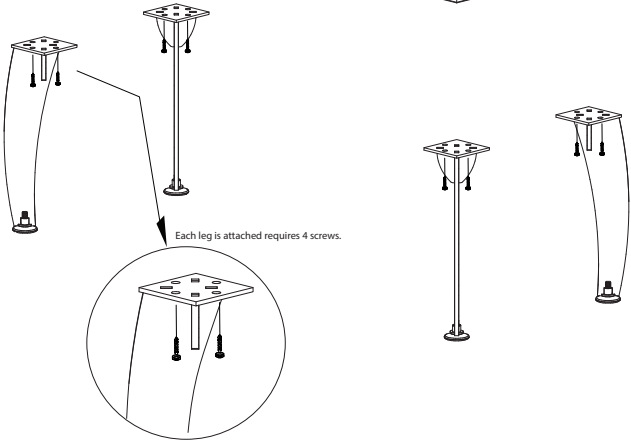
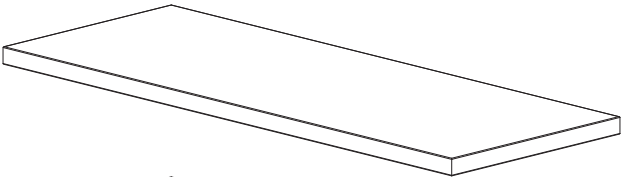
**Hardware Included:**



#12 x 1" screws

**Tools Required:**

Phillips screwdriver



**STEP 1:**

Place the table top upside down on a clean, padded surface

**STEP 2:**

Align one leg at a time on underside of top and attach using #12 x 1" PH Screws (do not over tighten).



Assemble tables only as described in this guide. All fasteners must be tightened securely and checked regularly. Failure to do so could cause instability and injury.

Occasional tables

*Bookmark, Metro, Lexington*

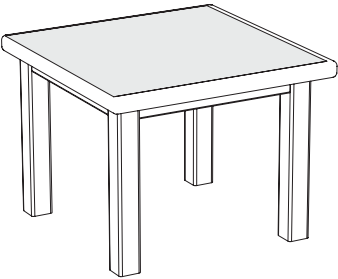
Hardware Included:



5/16-18X1" Bolts

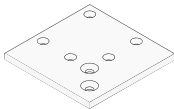


#8 x 1-3/4" screws

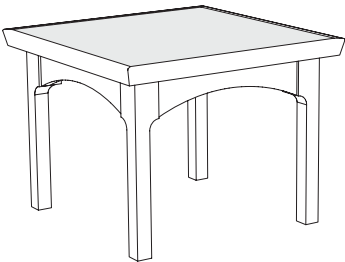
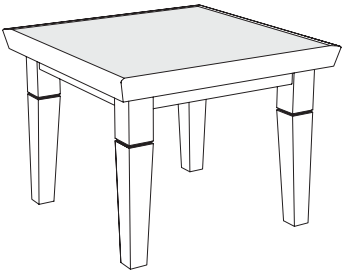


Tools Required:

Phillips screwdriver

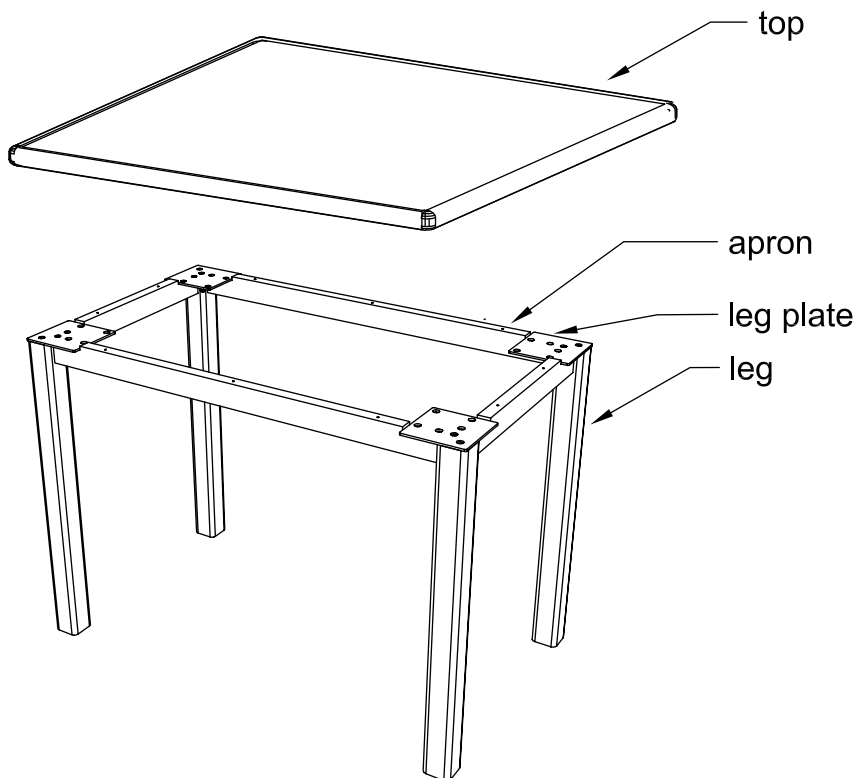


mounting plates are  
pre attached to legs





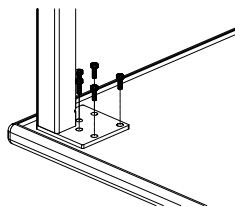
# Bookmark, Metro, Lexington



Tools Required:  
Phillips head screwdriver  
 $\frac{5}{16}$  wrench

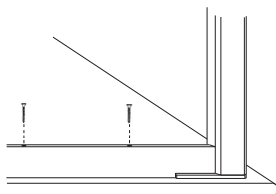
## Attaching steel mounting plate and leg to table top

Attach leg plates (with attached legs) to table using the  $\frac{5}{16}$ -18 x 1" bolts. *If installing optional aprons*, do not completely tighten bolts and see Step 2. *If no apron is being installed*, tighten bolts now.



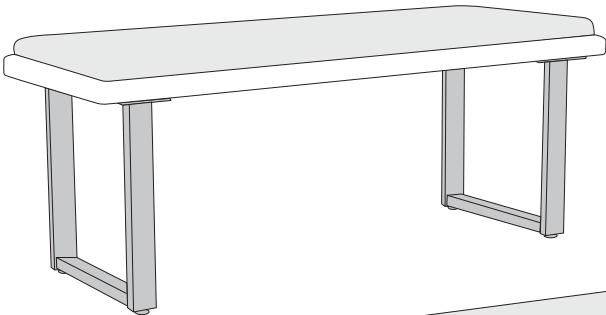
## Attaching optional aprons

Align apron between the legs on the table. The holes in the leg plate are oversized to allow you to position the leg and apron. Position the face of the apron just behind the leg edge radius and attach with the #8 x 1 -  $\frac{1}{4}$ " screws. Finish tightening bolts from Step 1.

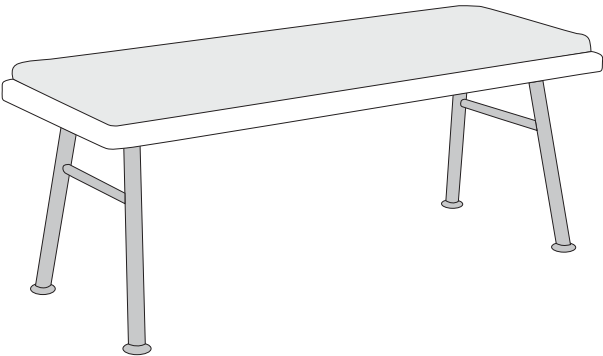


**CAUTION** Assemble tables only as described in this guide. All fasteners must be tightened securely and checked regularly. Failure to do so could cause instability and injury.

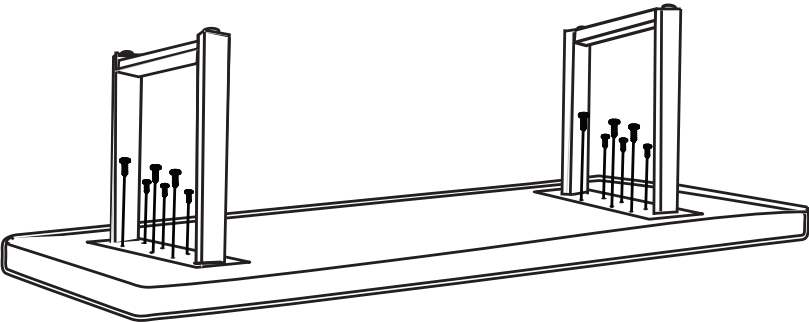
# Rocky, Gizmo



#12 x 1  
Pan Head Screw



**Tools Required:**  
#3 Phillips Head Screwdriver



**STEP 1:**  
Place the seat upside down on a clean, padded surface

**STEP 2:**  
Center leg assembly on underside of top and attach using #12 x 1" PH Screws (do not over tighten).

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