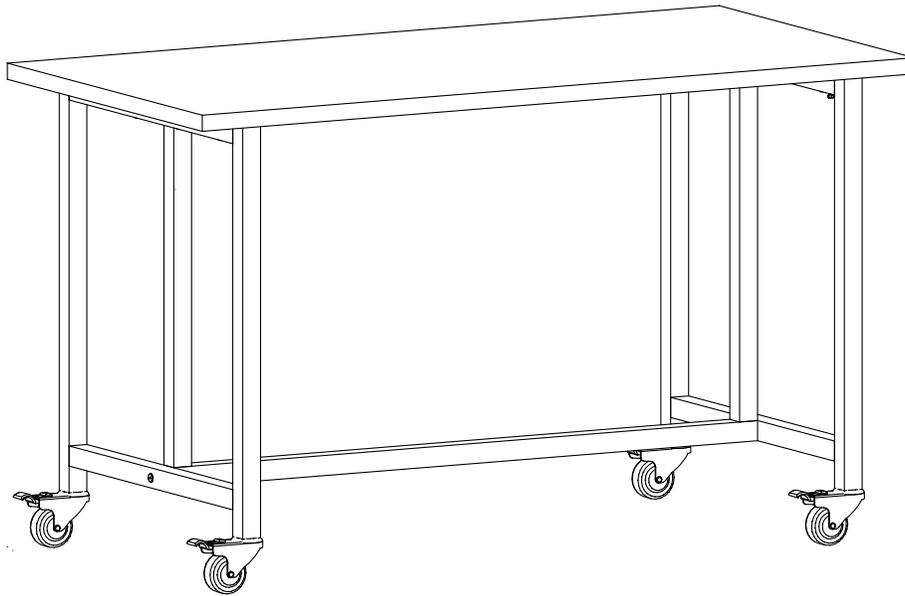


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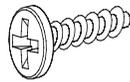
Hardware Included:



#8 x 1-1/2"
FH Phillips Screw



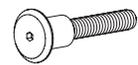
5/16-18 x 7/8"
Washer



#10 x 3/4"
Particle Board PH Screw



10-32 x 1/2"
PH Tap Tite Screw



1/4-20 x 60mm
Joint Connector Bolt



M6 x 10mm
PH Truss Screw

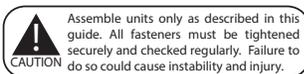


3" locking caster

Tools Required:

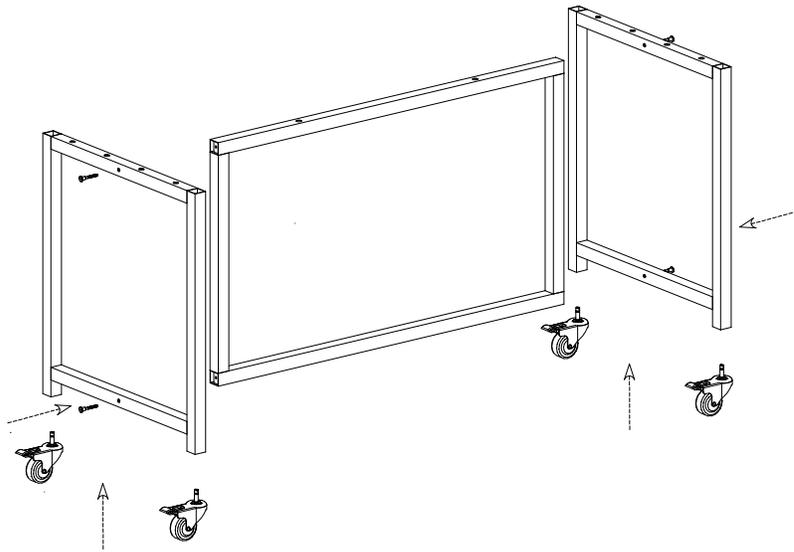
- 5/32" Allen Wrench
- #2 Phillips

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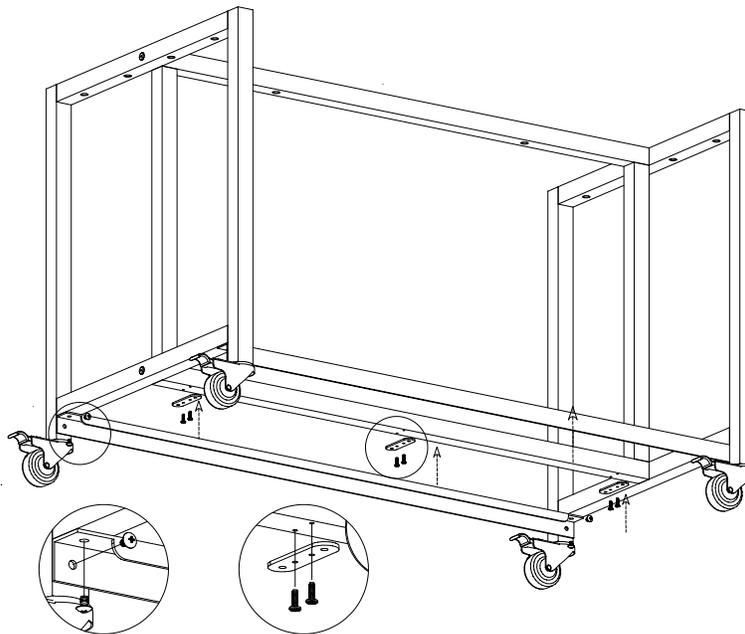
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Step 1 – Assembling the Rolling Chassis

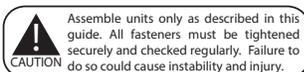
Snap casters into pre-installed caster socket in bottom of each vertical leg. Fasten steel end frame weldment to mid frame using 1/4-20 x 60mm JC Bolt through end frame into threaded weld plate in the mid frame.



Step 2 – Install Bottom Shelf Support Rail (if applicable)

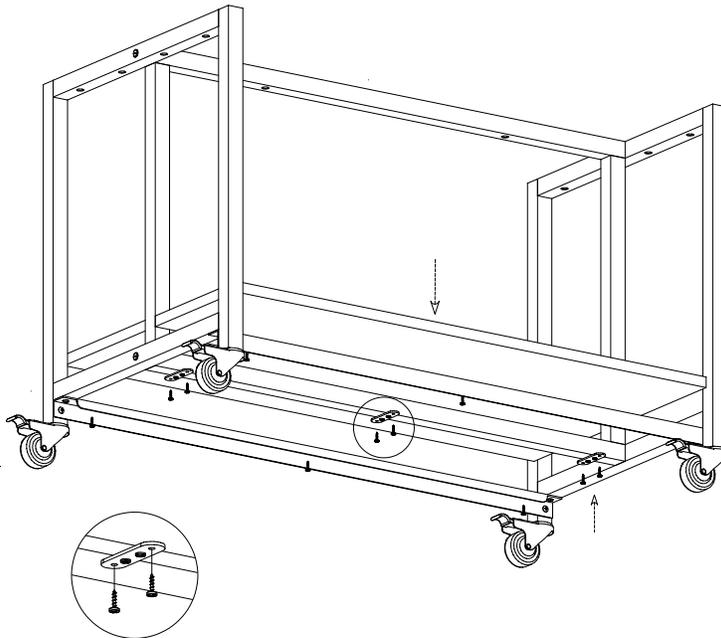
Locate angled support rails. Align rails with holes in the vertical legs & horizontal tube of end frame. Fasten rails to end frame using M6-1.0 x 10 Truss PH Screws. Fasten bottom shelf support tabs to bottom of mid frame weldment using 10-32 x 1/2 PH Tap Tite Screws into pilot holes (through tab).

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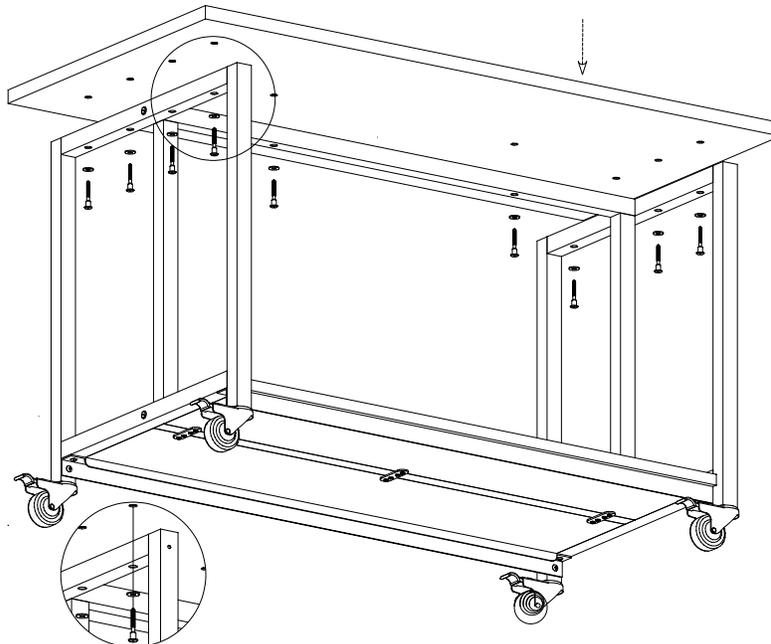
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Step 3 – Attach Bottom Shelf (if applicable)

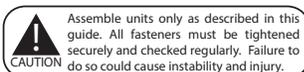
Place bottom shelf upon supports installed in step 2. Fasten bottom shelf through brackets and support rail using #10 x $\frac{3}{4}$ " PH Screws.



Step 4 – Install Top

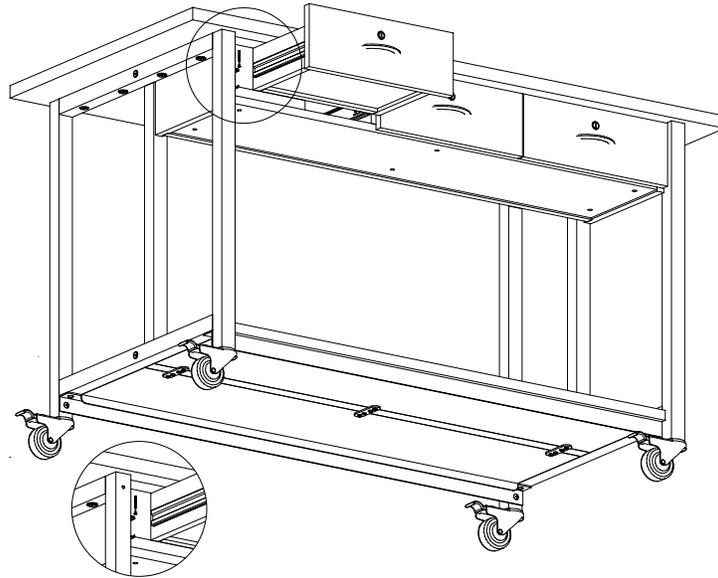
Place Top onto steel frame aligning the inserts installed on the bottom side of the top with the holes through the steel frame. Secure top to the frame using $\frac{1}{4}$ -20 x 60mm JC Bolts through one washer & steel frame into threaded inserts.

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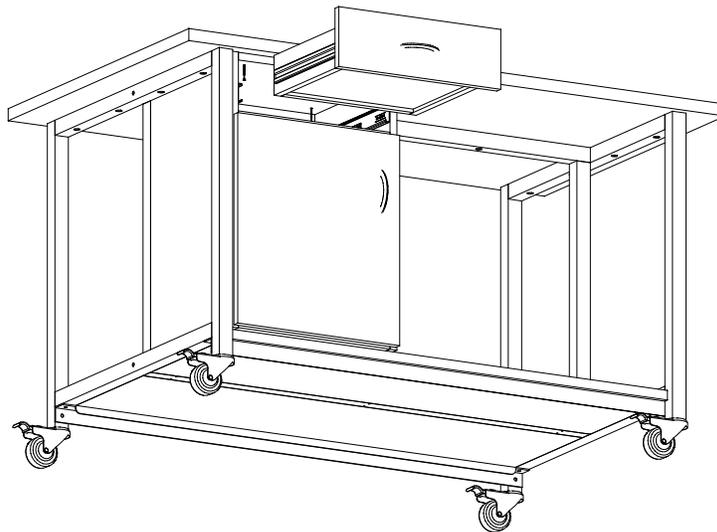
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Step 5 – Install Storage Units (if applicable)

Storage units are secured to Edison Table using #8 x 1-1/2" FH Screws through the storage unit subtop panels pre-drilled holes, into the bottom of the Edison top panel. Low profile storage such as the row of drawers have holes through the bottom panel to aid the fastening of the storage unit to Edison top.



Note: Step 5 is applicable for both drawer and cabinet units, as shown above.

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